

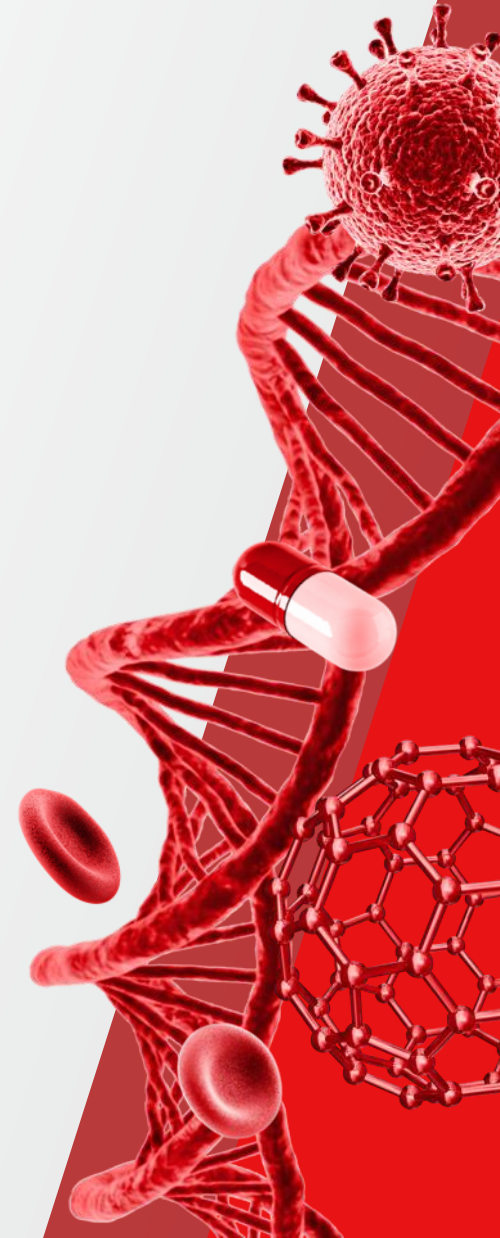
Applying UHPLC-HRAM MS technology to characterize and quantify lipid components in support of LNP development and quality control

Reiko Kiyonami, PhD

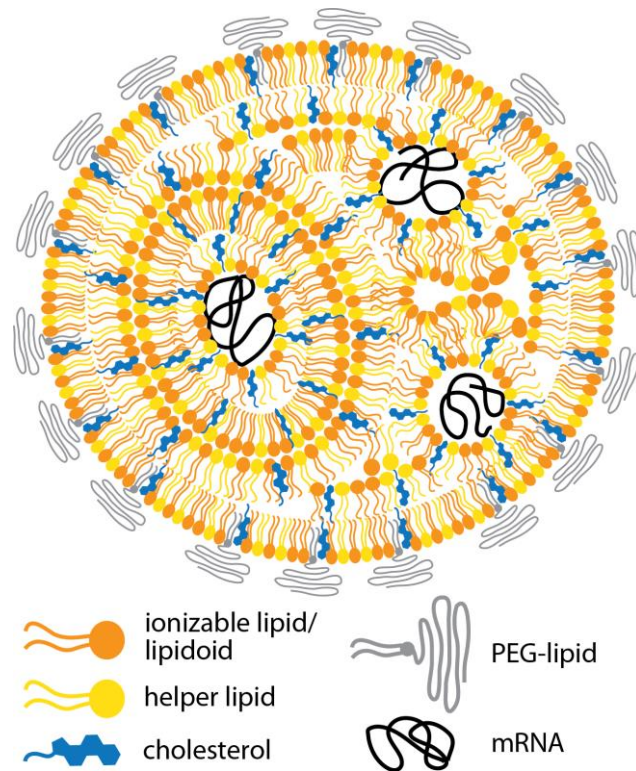
Pharma/Biopharma Vertical Marketing

April 2023

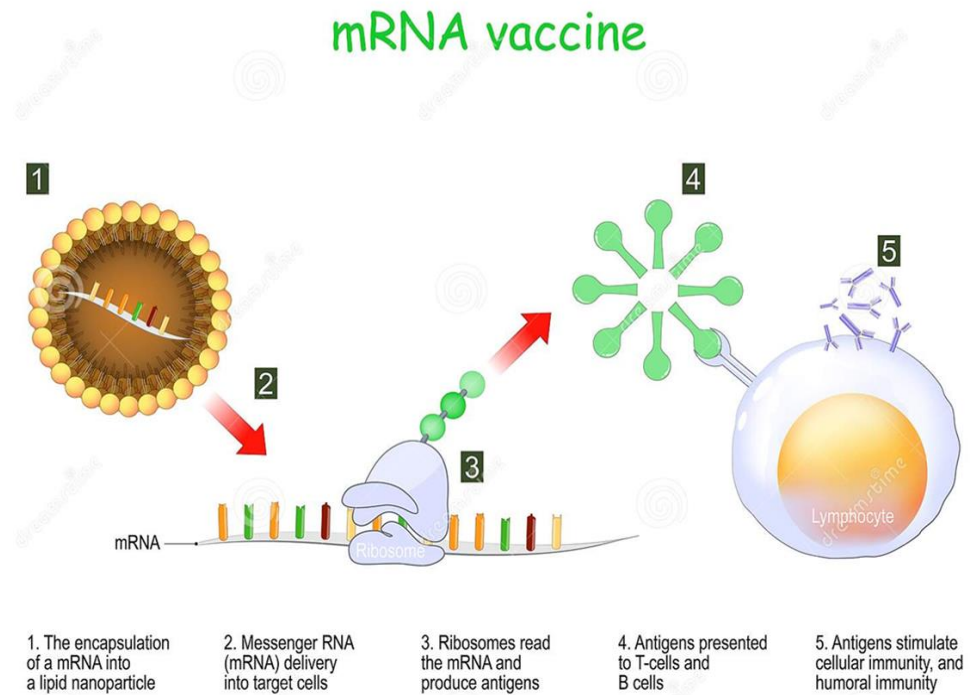
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lipid nanoparticles (LNPs): promising vehicles to deliver nucleic acids like DNA, mRNA, and siRNA

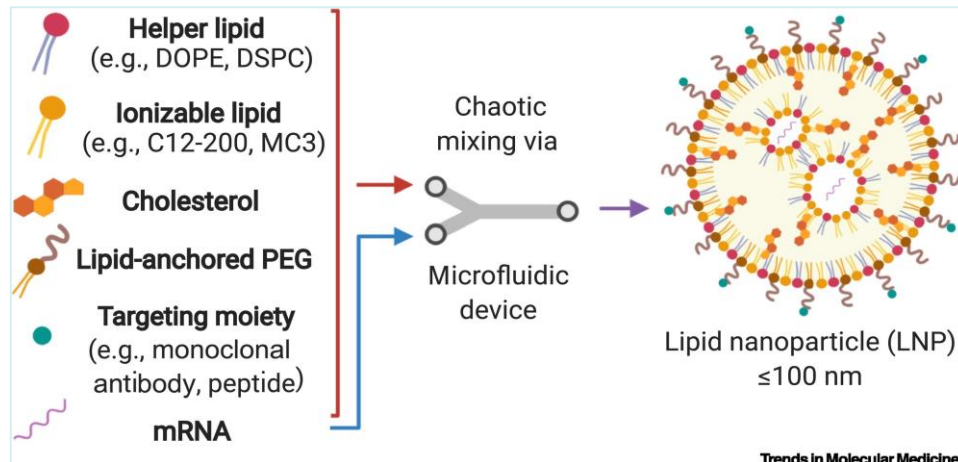


Used as mRNA carriers in both Pfizer-BioNTech and Moderna mRNA vaccines for COVID-19

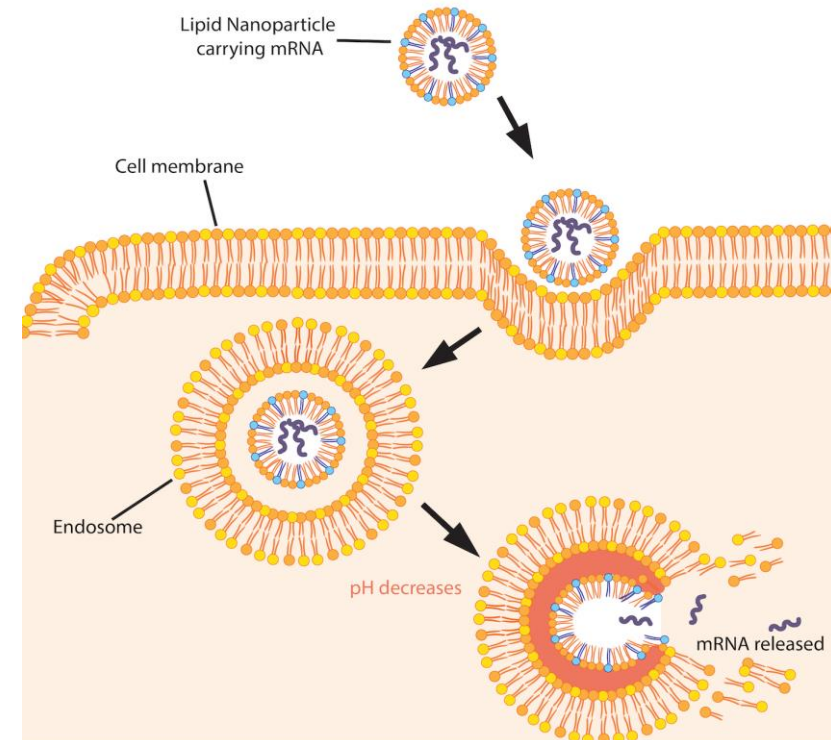


What are lipid nanoparticles (LNPs)

- ❑ LNPs are lipid-based drug delivery systems that carry nucleic acid material. These systems primarily rely on four lipid components: a PEG lipid, amino (cationic) lipid, structural lipid, and cholesterol.



- ❑ LNP lipid components play important roles to encapsulate mRNA, protect it from destructive enzymes, and transport it into cells, where the mRNA is released and used to make proteins.



Importance to test the lipid identity and purity of LNPs

Liposome Drug Products

Chemistry, Manufacturing, and Controls; Human Pharmacokinetics and Bioavailability; and Labeling Documentation

Guidance for Industry

Additional copies are available from:
Office of Communications, Division of Drug Information
Center for Drug Evaluation and Research
Food and Drug Administration
10001 New Hampshire Ave., Hillandale Bldg., 4th Floor
Silver Spring, MD 20993-0002
Phone: 855-543-3784 or 301-796-3400; Fax: 301-431-6353
Email: druginfo@fda.hhs.gov

<http://www.fda.gov/Drugs/GuidanceComplianceRegulatoryInformation/Guidances/default.htm>

U.S. Department of Health and Human Services
Food and Drug Administration
Center for Drug Evaluation and Research (CDER)

April 2018
Pharmaceutical Quality/CMC

c. Specifications for Lipid Components

You should provide the following specification information for each lipid component used to manufacture the drug product.

- i. The identity test capable of distinguishing the intended lipid component from lipids with similar structures.
- ii. The assay based on a stability-indicating analytical procedure.
- iii. The validated analytical procedures accompanied by the validation data.
- iv. Impurity testing:
 1. Trans-fatty acid
 2. Free-fatty acid
 3. Peroxides (associated with unsaturated fatty acids)
 4. Lysophospholipids
 5. Solvents and catalysts used in the synthesis or purification processes
- v. Other testing:
 1. Counterion content and limits on divalent cations, when appropriate
 2. The degree of unsaturation of the fatty acid side chains (for lipid mixtures)

Information about impurities, including synthetic by-products, where applicable, should be provided. Impurities may warrant identification and qualification, depending on the following:

- i. The amount of the impurity in the final liposome drug product
- ii. Known toxicities of the impurity
- iii. Structural alerts¹²

Importance to test the lipid identity and purity of LNPs

Liposome Drug Products

Chemistry, Manufacturing, and Controls; Human Pharmacokinetics and Bioavailability; and Labeling Documentation

Guidance for Industry

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- iii. The validated analytical procedures accompanied by the validation data.
- iv. Impurity testing:
 1. Trans-fatty acid
 2. Free-fatty acid

Require analytical tools which can

- ❑ Identify the lipid structure at molecular level with high confidence.
- ❑ Detect and characterize lipid impurities with high sensitivity and selectivity.

Center for Drug Evaluation and Research (CDER)

April 2018
Pharmaceutical Quality/CMC

- i. The amount of the impurity in the final liposome drug product
- ii. Known toxicities of the impurity
- iii. Structural alerts¹²

Importance to quantify the LNP lipids and profile their metabolites in vivo from biological matrix samples

- Among the key LNP lipid components, the ionizable lipid plays a central role in nucleic acid material delivery efficacy. Since ionizable lipids are synthetic components, they should be rapidly degraded into non-toxic metabolites after successful intracellular cargo delivery to avoid immune responses and toxicity mediated by lipids.
- A key research area for new LNPs development is to develop the novel, next-generation ionizable lipids that combine the excellent nucleic acid delivery efficacy with biodegradable functionality leading to rapid elimination in vivo.
- For new LNPs development, researchers need to rapidly monitor the bio-degradability of the novel ionizable lipids after the LNP administration and identify their metabolites through the bio transformation from the biological matrix samples.

Importance to quantify the LNP lipids and profile their metabolites in vivo from biological matrix samples

- Among the key LNP lipid components, the ionizable lipid plays a central role in nucleic acid material delivery efficacy. Since ionizable lipids are synthetic components, they should be rapidly degraded into non-toxic metabolites after successful intracellular cargo delivery to avoid immune responses and toxicity mediated by lipids.
- A key research area for new LNPs development is to develop the novel, next-generation ionizable lipids that combine the excellent nucleic acid delivery efficacy with biodegradable function.

- For the development of novel LNPs, it is important to have analytical tools which can quantify the ionizable lipids and other synthetic lipids with high sensitivity and selectivity and simultaneously identify the associated lipid metabolites with high confidence from various tissue, plasma samples to support new-generation LNPs development and pre-clinical studies.

Require analytical tools which can

- ❑ Quantify the ionizable lipids and other synthetic lipids with high sensitivity and selectivity and simultaneously identify the associated lipid metabolites with high confidence from various tissue, plasma samples to support new-generation LNPs development and pre-clinical studies.

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Addressing the LNP analytical challenges using LC MS-MS/MS approach

Lipid raw material
LNP product
Biological matrix
(tissue, blood...)



Lipid extraction

HPLC –MS - MS/MS analysis



Thermo Scientific™
Vanquish™ UHPLC

Thermo Scientific™
Orbitrap Exploris™
mass spectrometers



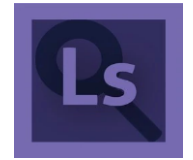
Data processing & reporting



Thermo Scientific™
Chromeleon™
Chromatography Data
System (CDS) software

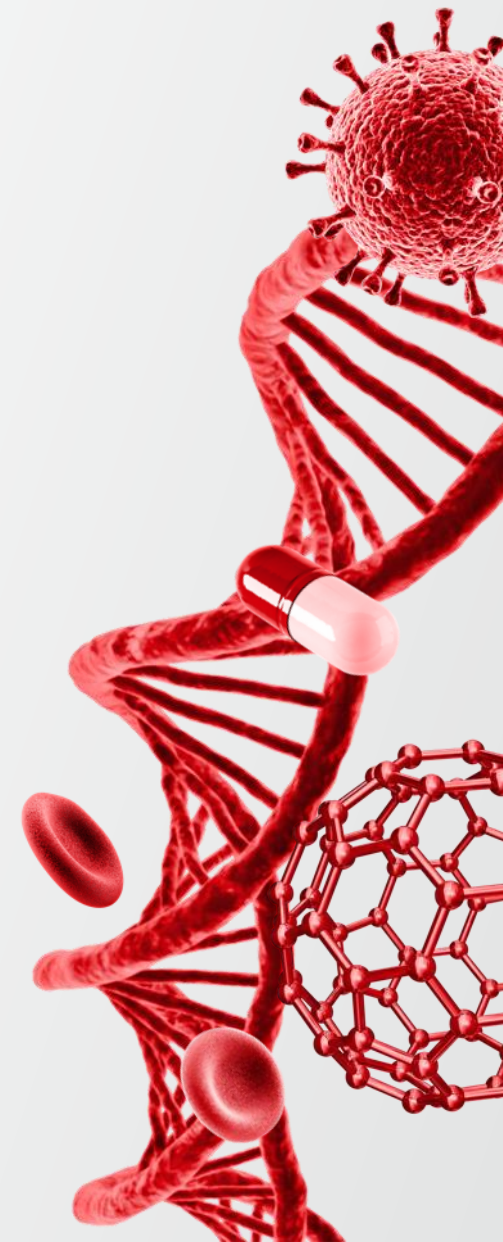


Thermo Scientific™
Compound Discoverer™
software



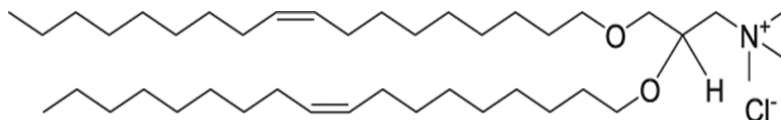
Thermo Scientific™
LipidSearch™ software

LC-MS-MS/MS method development using commercially available lipid references

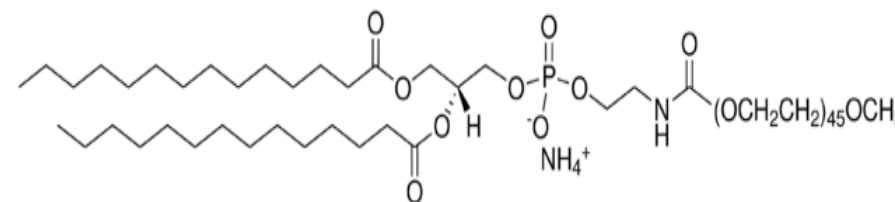


Lipid components used for LC MS-MS/MS method development

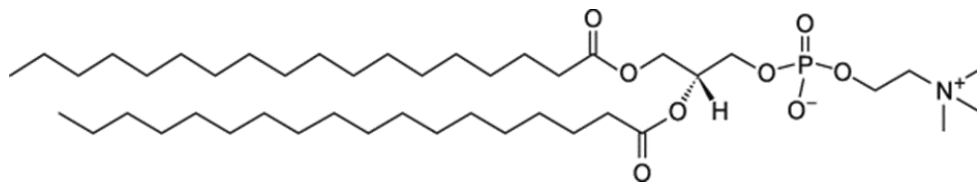
DOTMA: 1,2-di-O-octadecenyl-3-trimethylammonium propane (chloride salt)



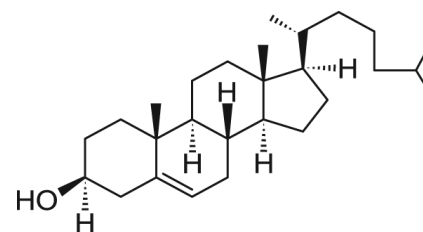
14:0 PEG 2000: 1,2-dimyristoyl-sn-glycero-3-phosphoethanolamine-N-[methoxy(polyethylene glycol)-2000] (ammonium salt)



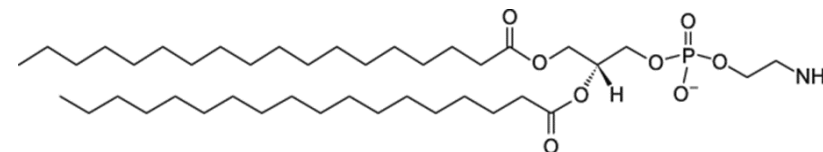
18:0 PC (DSPC): 1,2-distearoyl-sn-glycero-3-phosphocholine



Cholesterol



18:0 PE (DSPE): 1,2-distearoyl-sn-glycero-3-phosphoethanolamine



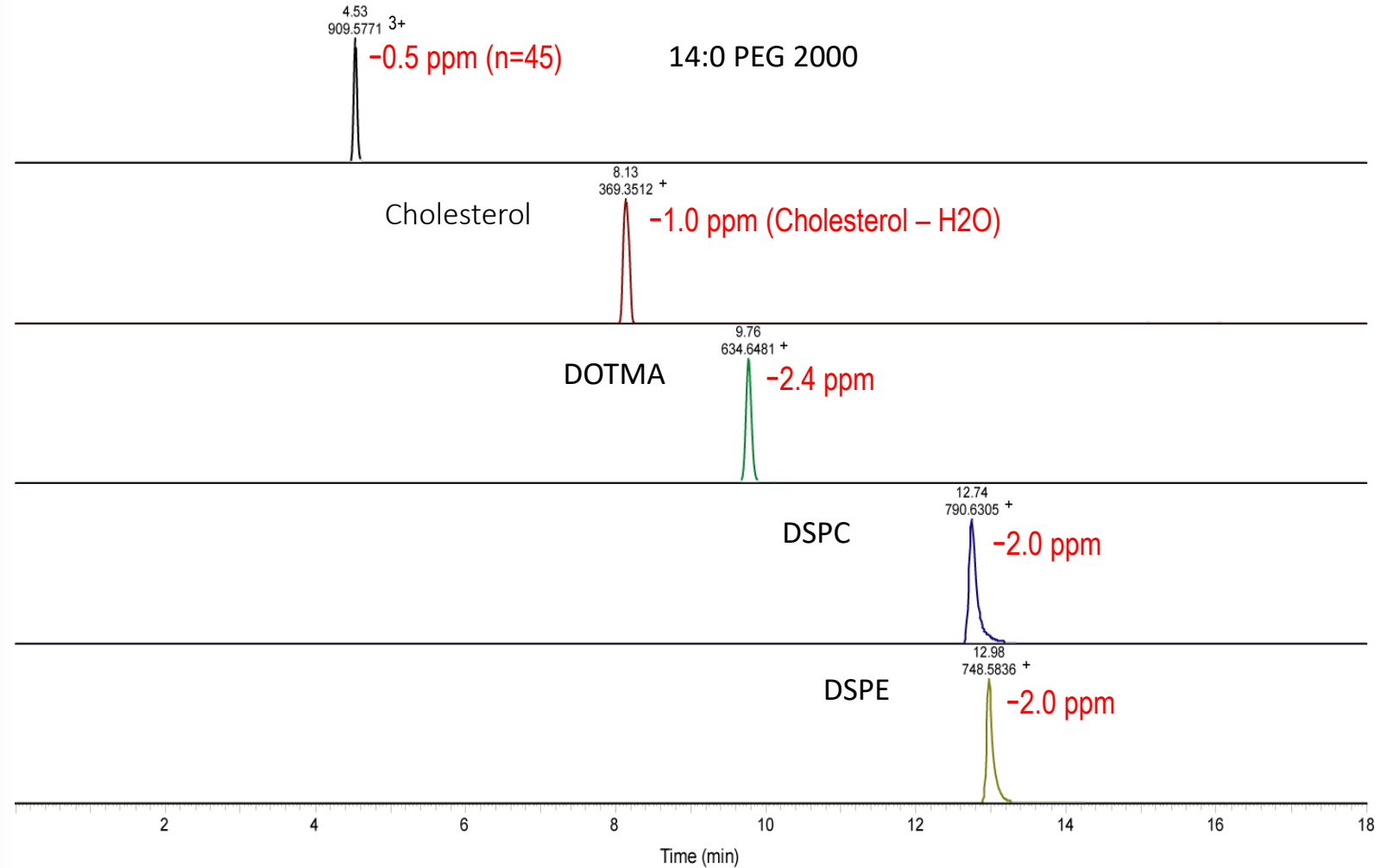
Rapid lipid identification using LC MS-MS/MS

Vanquish H system

- ❑ Thermo Scientific™ Accucore™ C30 column (2.1 x 150 mm, 2.6 μm)
- ❑ Solvent A: 60% CAN/40% H₂O containing 10 mM Ammonium formate and 0.1% DFA
- ❑ Solvent B: 90% IPA/10% ACN containing 10 mM Ammonium formate and 0.1% DFA
- ❑ Flow rate: 350ul/min
- ❑ Run time: 22min

Orbitrap Exploris™ 120 MS

- ❑ dd MS/MS experiment set up
- ❑ Full MS (+), 120K at m/z 200
- ❑ dd MS/MS, top 3, 30K at m/z 200



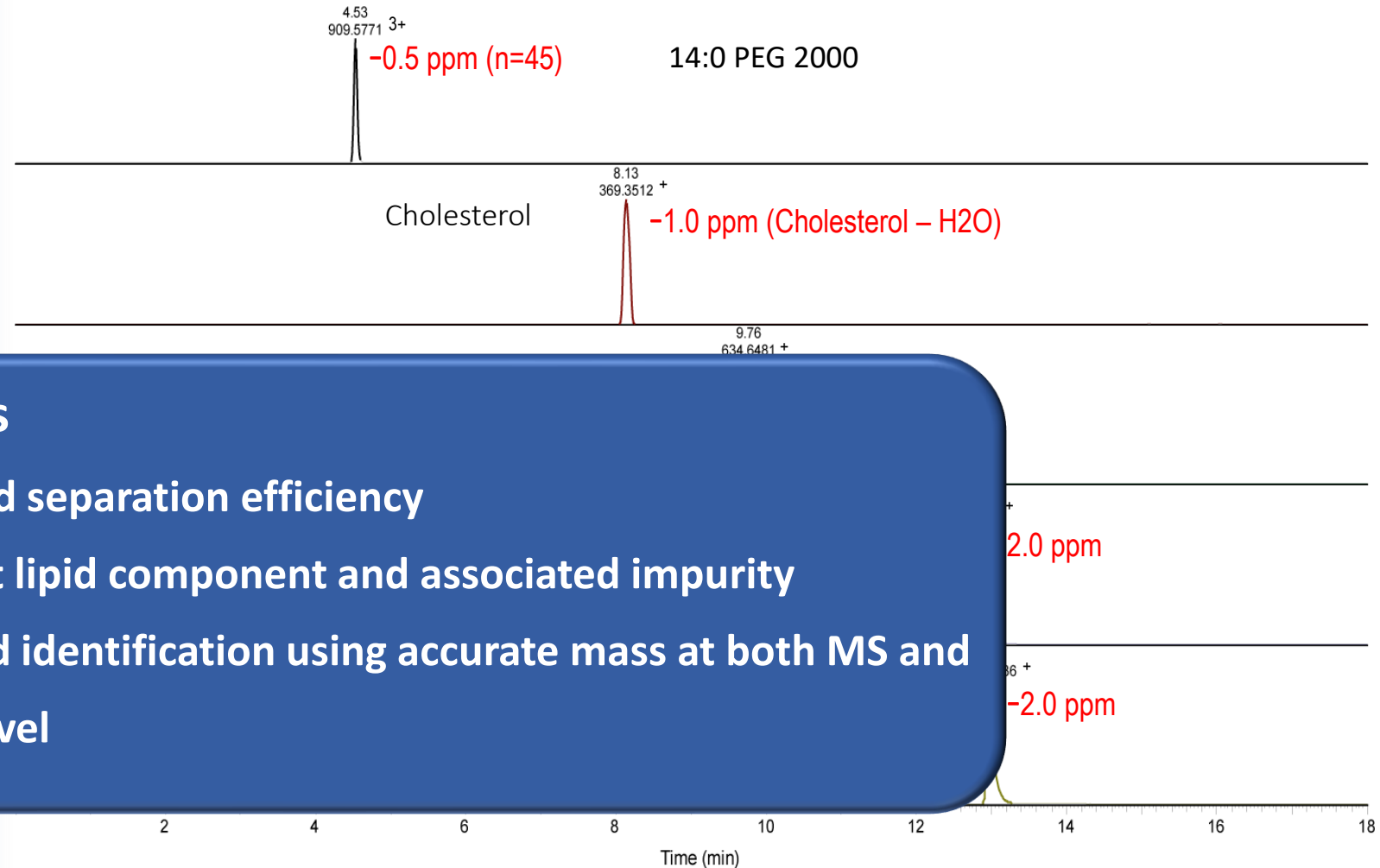
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- ❑ Run time: 22 min

Orbitrap Exploris™ 120

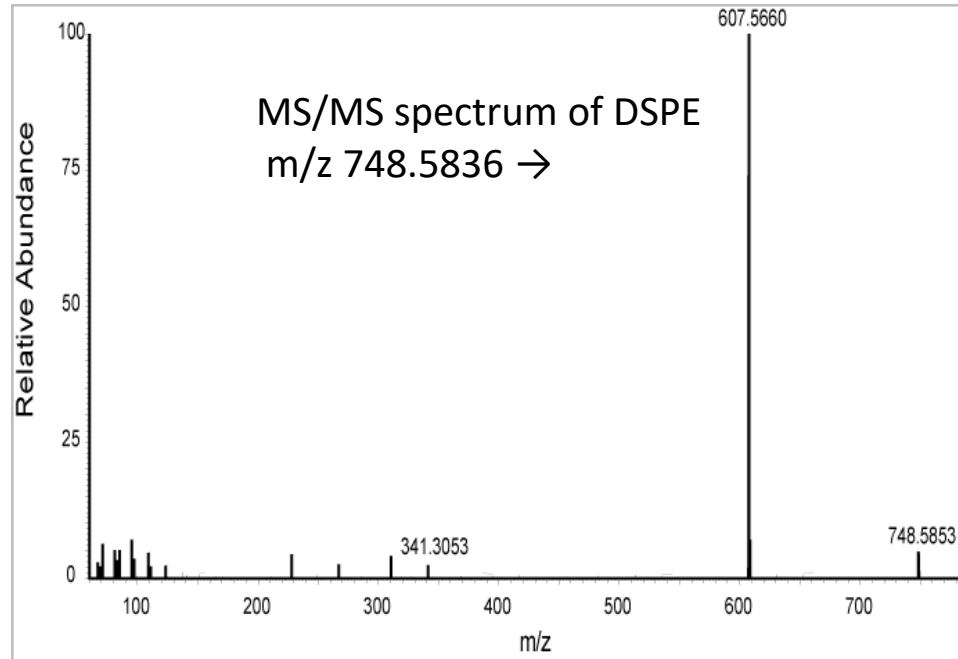
- ❑ dd MS/MS experiment
- ❑ Full MS (+), 120K at m/z 200
- ❑ dd MS/MS, top 3, 30K at m/z 200



Advantages

- ❑ Great lipid separation efficiency
- ❑ Confident lipid component and associated impurity compound identification using accurate mass at both MS and MS/MS level

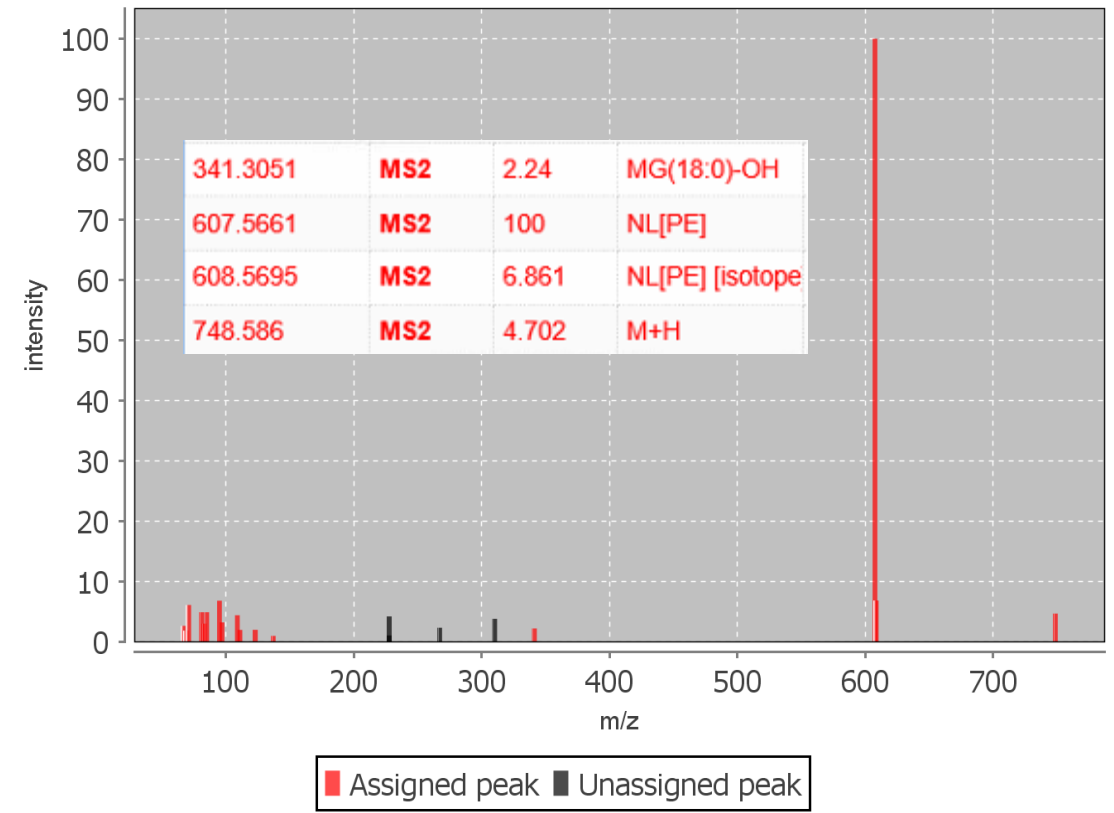
Confident lipid structure confirmation using MS/MS



Search lipid database
for lipid molecular
identification

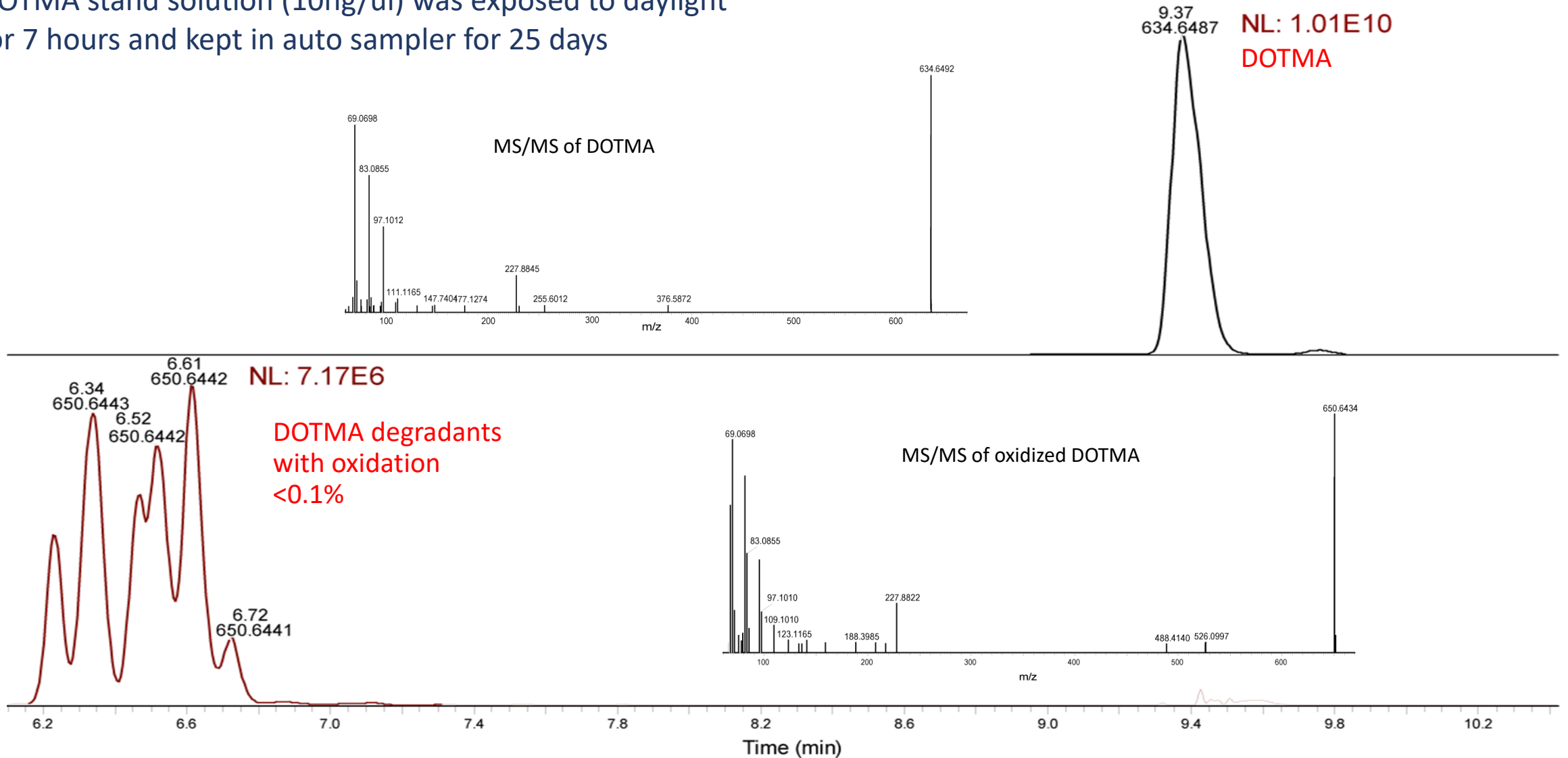


MS/MS data confirmed 18:0
fatty side chains of DSPE



Rapid lipid degradant identification and relative quantification using LC MS-MS/MS

DOTMA stand solution (10ng/ul) was exposed to daylight for 7 hours and kept in auto sampler for 25 days



Simultaneous *in vivo* lipid metabolite analysis and targeted lipid quantification using LC MS-MS/MS

Two alternate experiments in a single LC-MS run

The screenshot displays the Method Editor interface for the Thermo Scientific SII for Orbitrap Exploris 480. The interface is divided into several sections:

- Method Editor:** Includes tabs for Global Parameters, Scan Parameters, and Summary.
- Method Timeline:** Shows a timeline from 0 to 22 minutes. A red circle highlights a 'tMS2' event at approximately 11 minutes.
- Experiment 1:** A diagram shows a sequence of scans: Full Scan, Intensity, Dynamic Exclusion, Targeted Mass, and ddMS². A 0.6 sec duration is indicated.
- Experiment 2:** A red text label indicates 'Experiment 2: time scheduled targeted MS/MS (tMS/MS) experiment'.
- Settings:** Includes parameters for Infusion Mode (Liquid Chromatography), Expected LC Peak Width (s) (8), Advanced Peak Determination (unchecked), and Mild Trapout (checked).
- Full Scan Properties:** Includes parameters for Orbitrap Resolution (60000), Scan Range (m/z) (300-1400), RF Lens (%) (50), AGC Target (Custom), Normalized AGC Target (%) (300), Maximum Injection Time Mode (Custom), Maximum Injection Time (ms) (100), Microscans (1), Data Type (Profile), Polarity (Positive), Source Fragmentation (unchecked), and Scan Description.

Two experiments are shown in a single LC-MS run:

- Experiment 1: dd MS/MS experiment**
Full MS (+), 120K at m/z 200
dd MS/MS, top 3, 30K at m/z 200
- Experiment 2: time scheduled targeted MS/MS (tMS/MS) experiment**

Simultaneous *in vivo* lipid metabolite analysis and targeted lipid quantification using LC MS-MS/MS

Two alternate experiments in a single LC-MS run

Method Editor | Global Parameters | Scan Parameters | Summary

Method Timeline

Application Mode: Small Molecule | Method Duration (min): 22

Experiment 1: Full Scan (0-22 min)

Experiment 2: tMS2 (3.7-11 min)

Advantages

- Great lipid separation efficiency over multiple lipid classes
- In vivo* lipid metabolite identification and synthetic lipid quantification with high sensitivity, selectivity and throughput

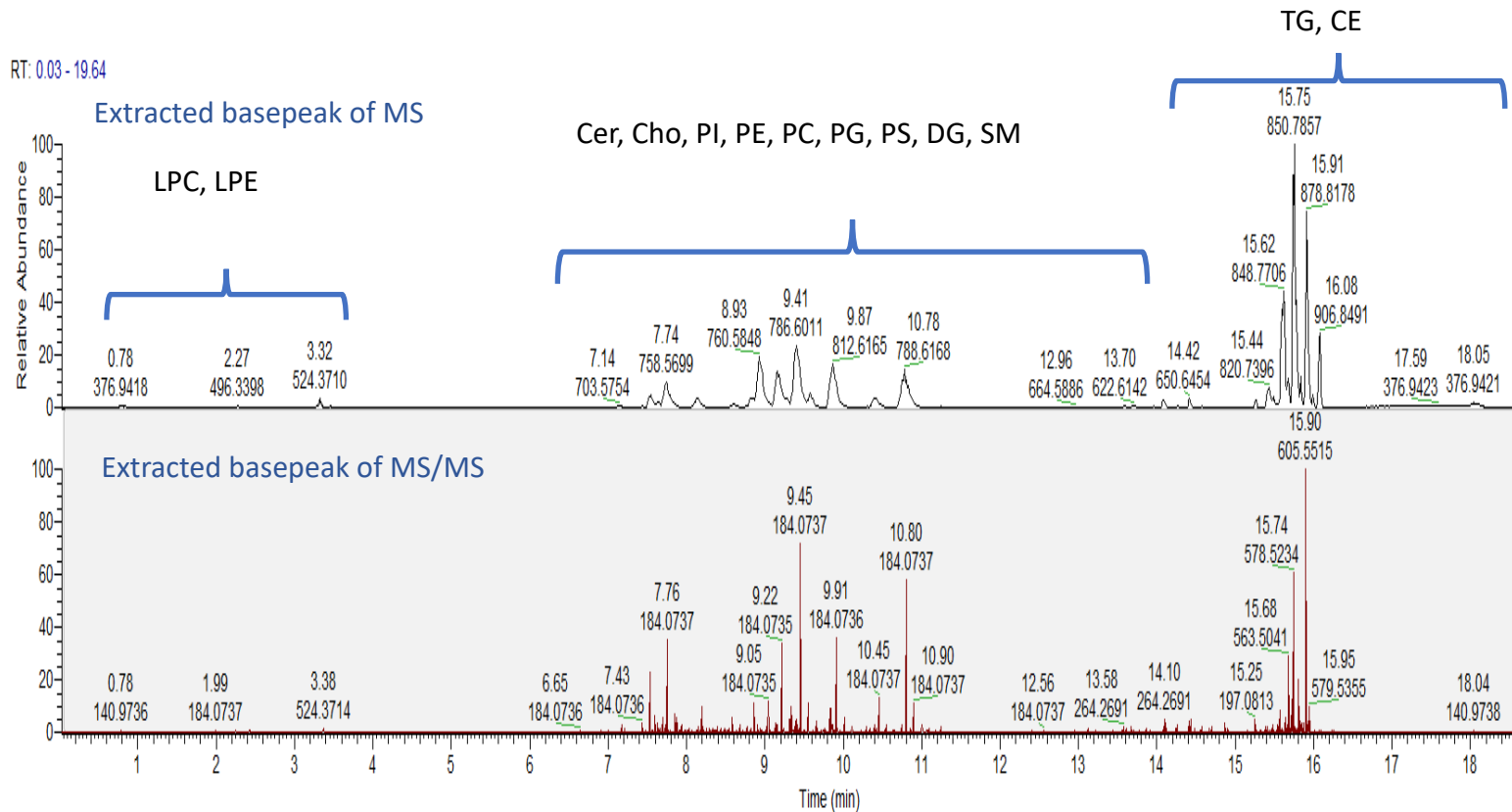
Full Scan Properties:

- Orbitrap Resolution: 60000
- Scan Range (m/z): 300-1400
- AGC (%): 50
- Target: Custom
- Normalized AGC (%): 300
- Sum Ion Time: Custom
- Sum Ion Time: 100
- Scans: 1
- Type: Profile
- Polarity: Positive
- Orientation: ☐
- Scan Description:

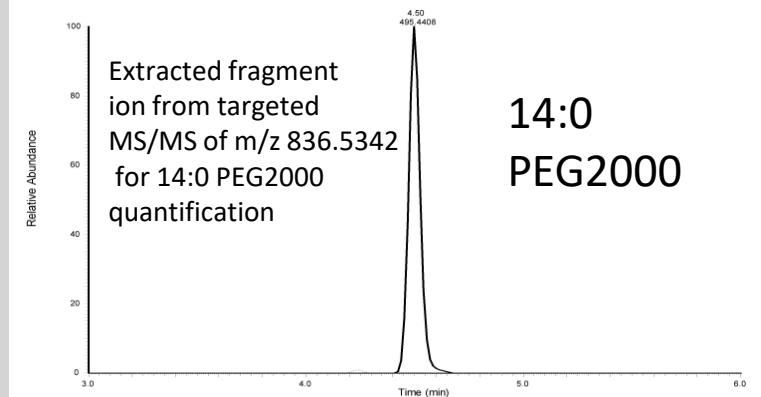
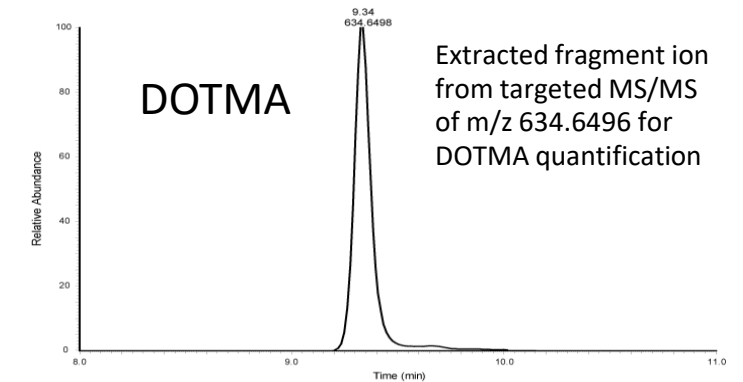
Applying the two alternate experiments method to a mimic biological matrix dilution series samples

Five lipid standards were spiked in the bovine liver total lipid extract as a dilution series at nine concentrations: 0.1 ng/mL, 0.25 ng/mL, 0.5 ng/mL, 1 ng/mL, 5 ng/mL, 10 ng/mL, 50 ng/mL, 100 ng/mL.

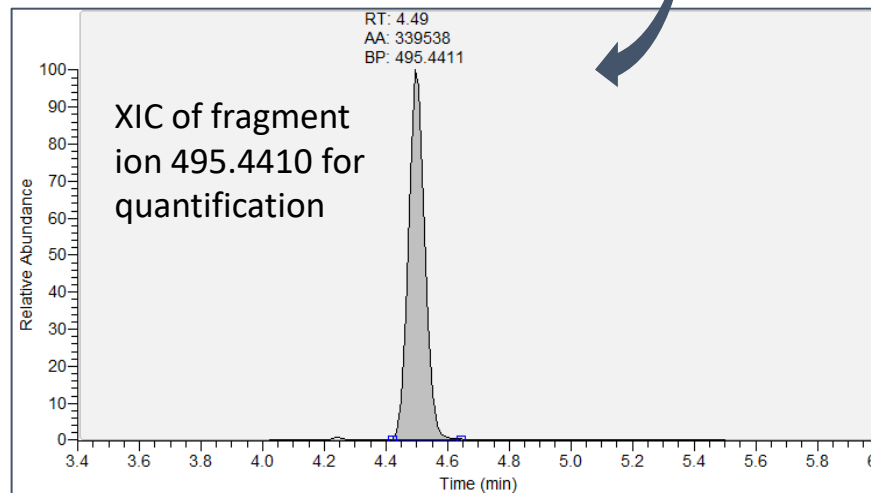
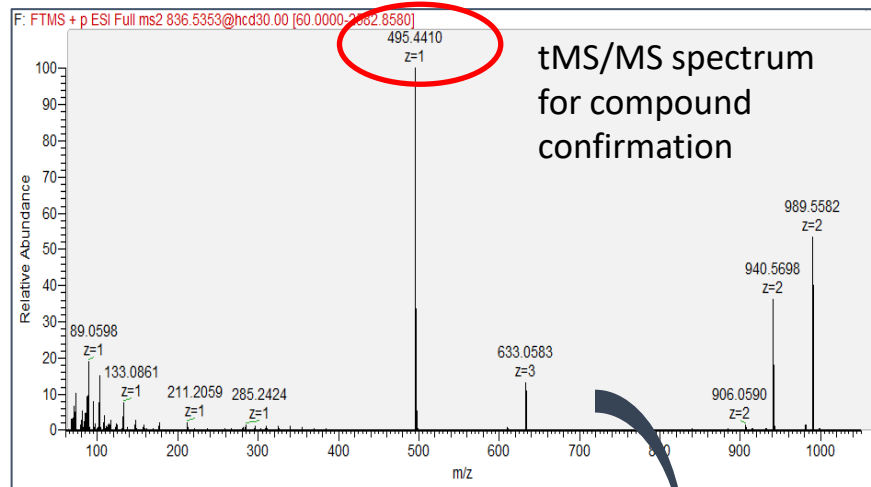
dd MS/MS for lipid metabolite identification and relative quantification



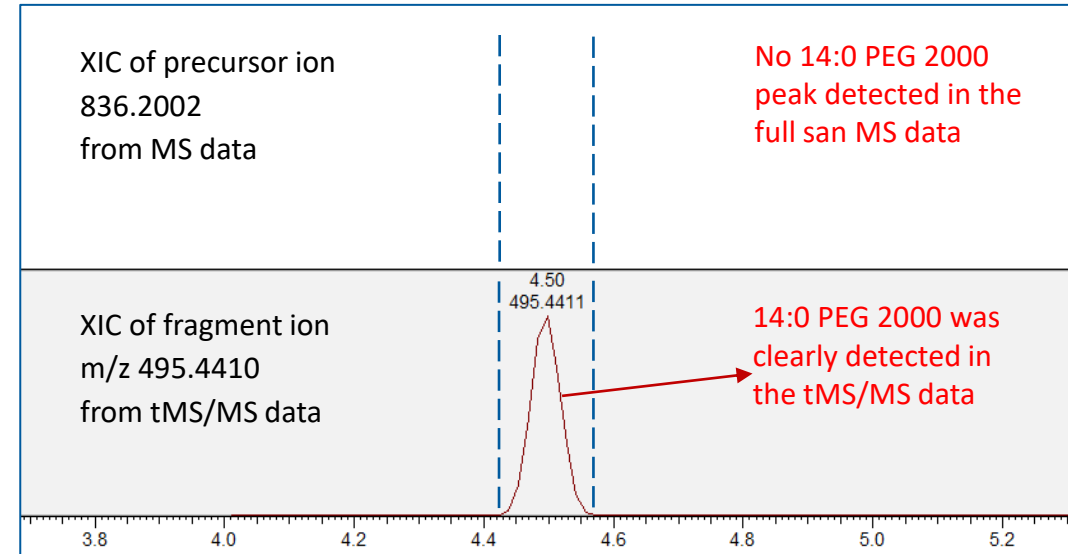
targeted MS/MS for highly sensitive and selective lipid quantification



tMS/MS provides unique benefits for quantification

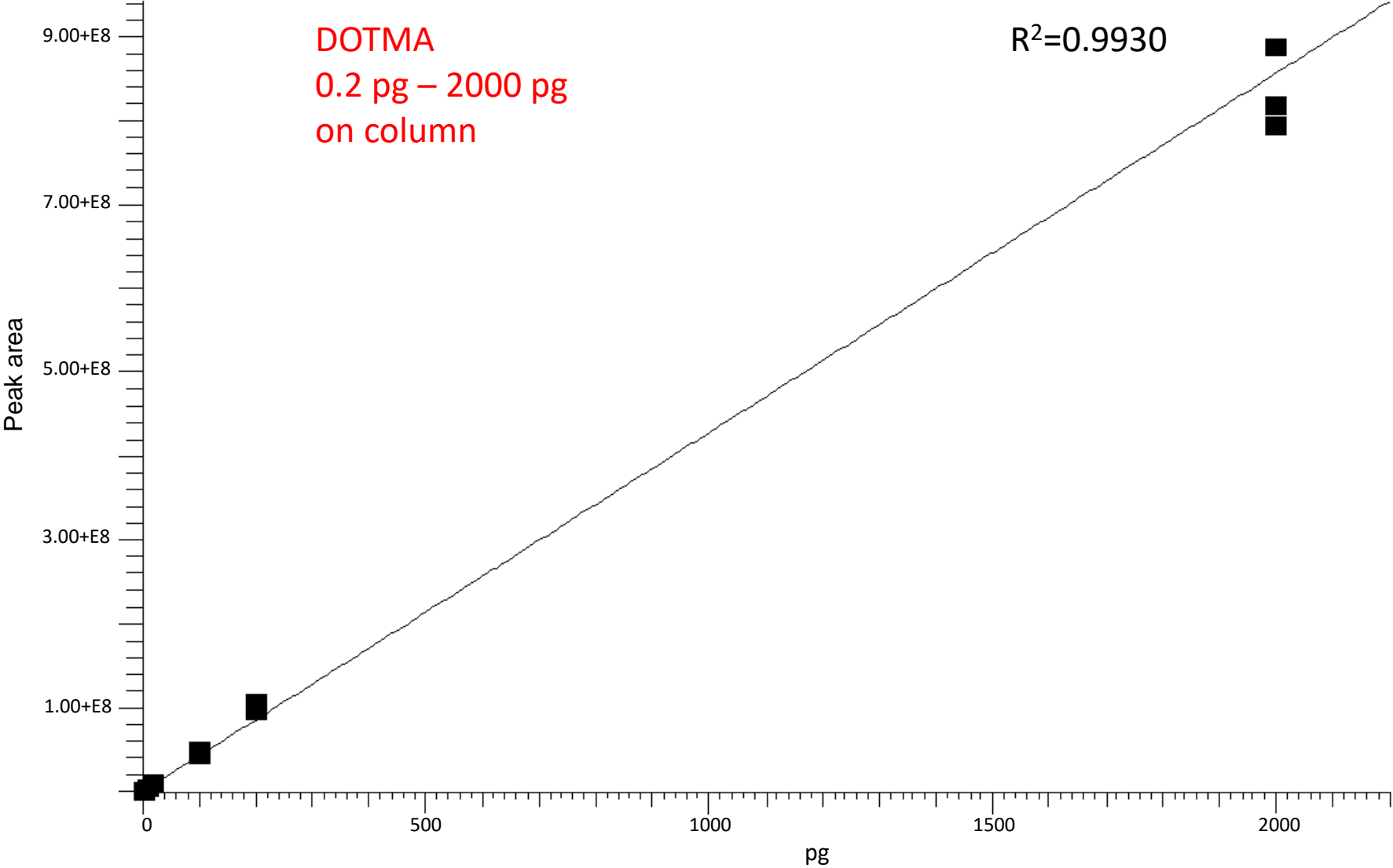


14:0 PEG 2000 spiked in the bovine liver extract at 0.25 $\mu\text{g}/\mu\text{L}$



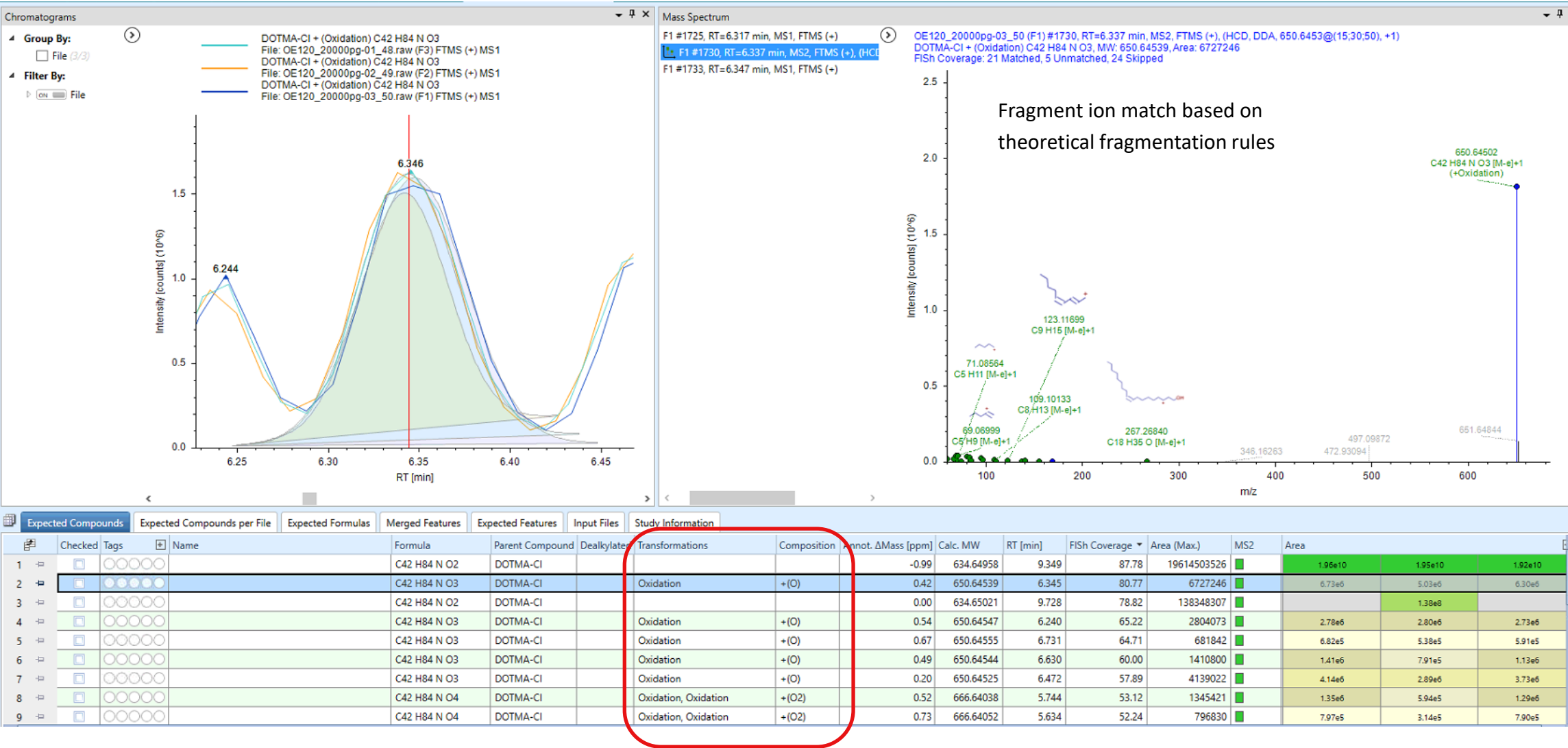
- ❑ Simultaneous compound identification and quantification
- ❑ Minimize the isomeric background noises for improving the LOD/LOQ by increased selectivity.
- ❑ Increase the ion signal for improving the LOD/LOQ by increased ion trapping efficiency

Calibration line for spiked-in DOTMA using tMS/MS data



DOTMA degradant characterization using dd MS/MS data

Compound Discoverer 3.3 software was used for DOTMA degradant identification



Case Study: SM-102 LNP Formulation (fLuc mRNA encapsulated)



LNP formulation using LNP-102 Exploration Kit (Cayman)

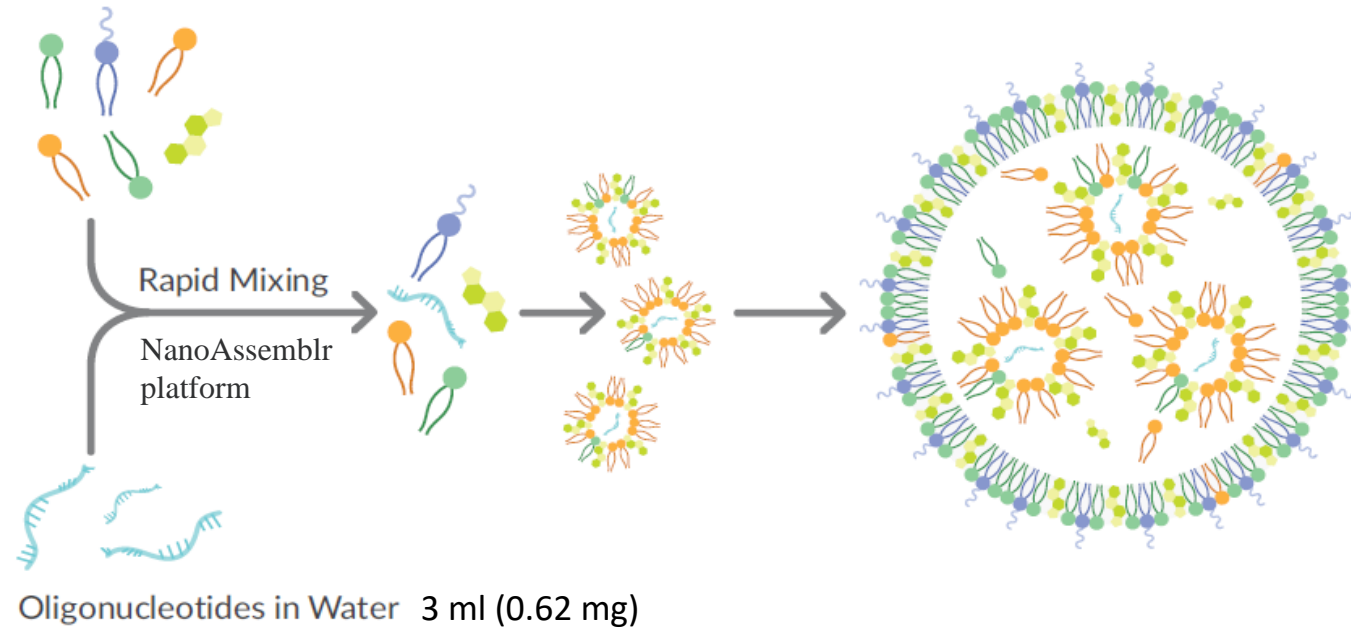
Ethanollic Lipid Mixture

Lipid Mixture Component	MW	Molar Ratio	mg
SM-102	710.2	50	3.55
1,2-DSPC	790.2	10	0.79
Cholesterol	386.7	38.5	1.48
DMG-PEG(2000)	2,526	1.5	0.38
Total		100	6.2

Aqueous mRNA Solution

Add 0.62 mg fLuc mRNA (Trilink) to a separate tube and adjust the volume to 3.0 ml with 50 mM sodium acetate, pH 5.0.

Lipids in Ethanol 1 ml (6.2 mg)



SM-102

DMG-PEG(2000)

1,2-DSPC

Cholesterol

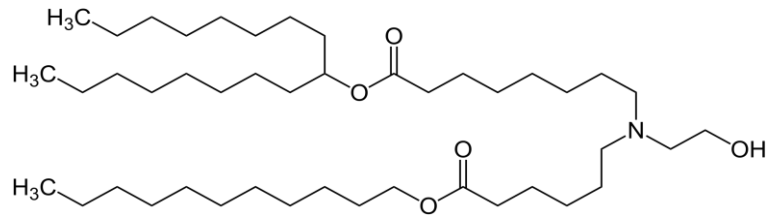
Oligonucleotide

- ❑ The lipid mixture was combined with the acidification buffer of 25 mM sodium acetate (pH 5.0) containing mRNA at a volume ratio of 3:1 (mRNA:Lipids) using a microfluidic mixer.
- ❑ The formulation was dialyzed against PBS (pH 7.4) for 18 hours.

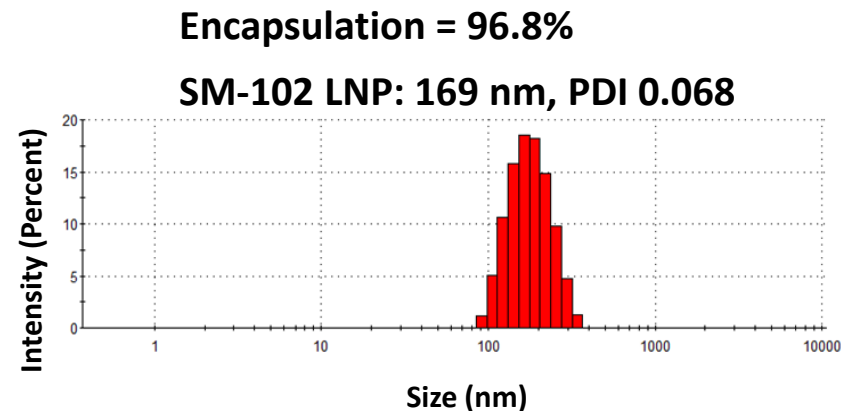
fLuc mRNA-formulated SM-102 LNP

Mice were injected IM with 100 μ l containing 5 μ g of firefly luciferase mRNA formulated in SM-102 LNPs

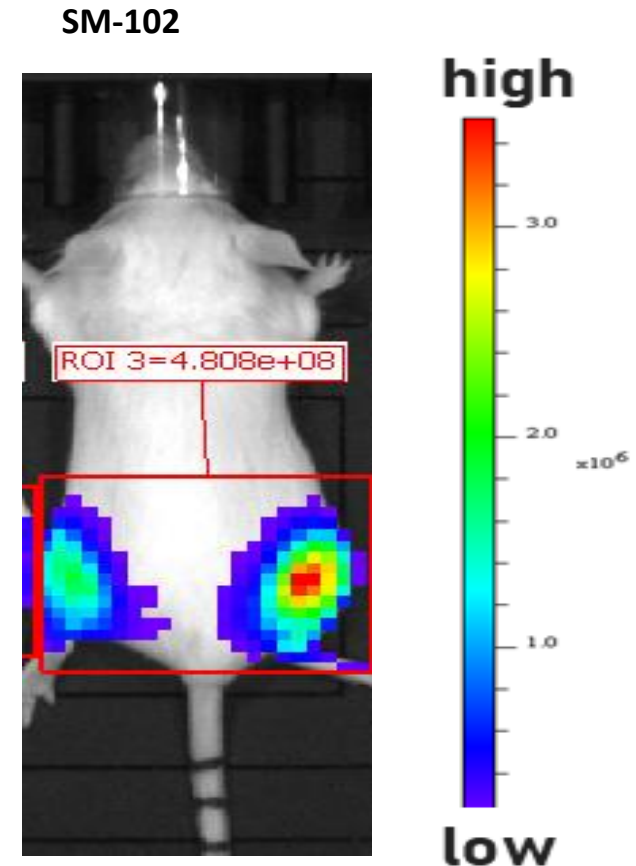
A The structure of lipid SM-102



B Dynamic light scattering analysis of LNP size, size distribution and mRNA encapsulation of fLuc mRNA-LNP

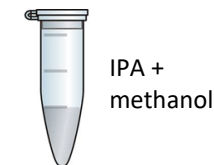
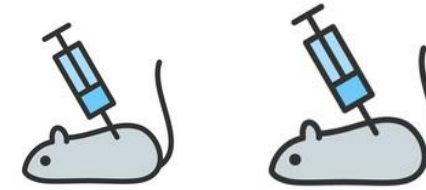


C *In vivo* bioluminescence images following IM injection of fLuc mRNA-LNP



Sample preparation for SM-102 LNP lipid analysis

- ❑ At 1, 2, 4, 8, and 24 h post-injection, 2 mice were sacrificed, and the plasma, spleen, liver, and site of injection muscle were harvested.
- ❑ Tissue samples were homogenized using tissue homogenizer with ceramic beads by following the addition of 19 equivalents (w/v) of high purified water.
- ❑ Lipid extraction and protein precipitation were carried out by adding methanol and chloroform solvents.
- ❑ The chloroform layer containing lipids was dried down and reconstitute in IPA/methanol/ (1:1).



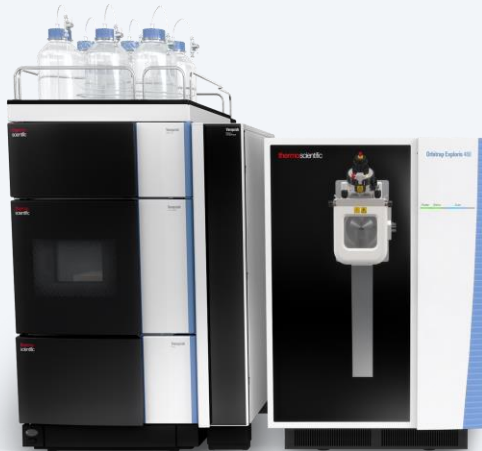
SM-102 LNP lipid analysis using the LC MS-MS/MS method

Vanquish H system

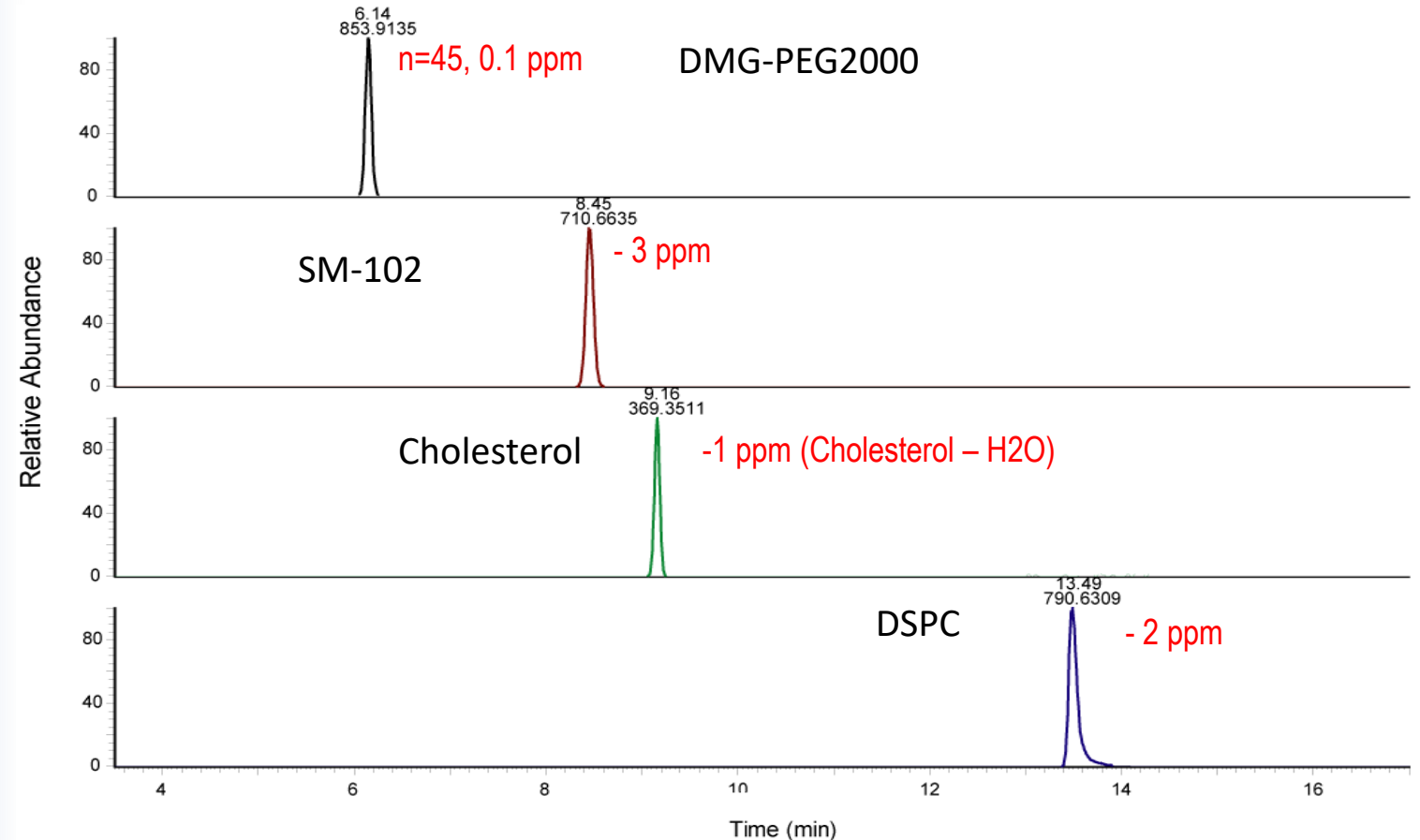
- Thermo Scientific™ Accucore™ C30 column (2.1 x 150 mm, 2.6 µm)

Orbitrap Exploris™ 480 MS

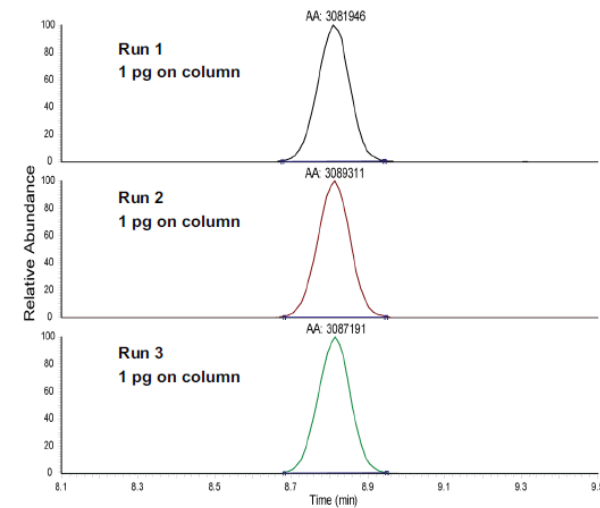
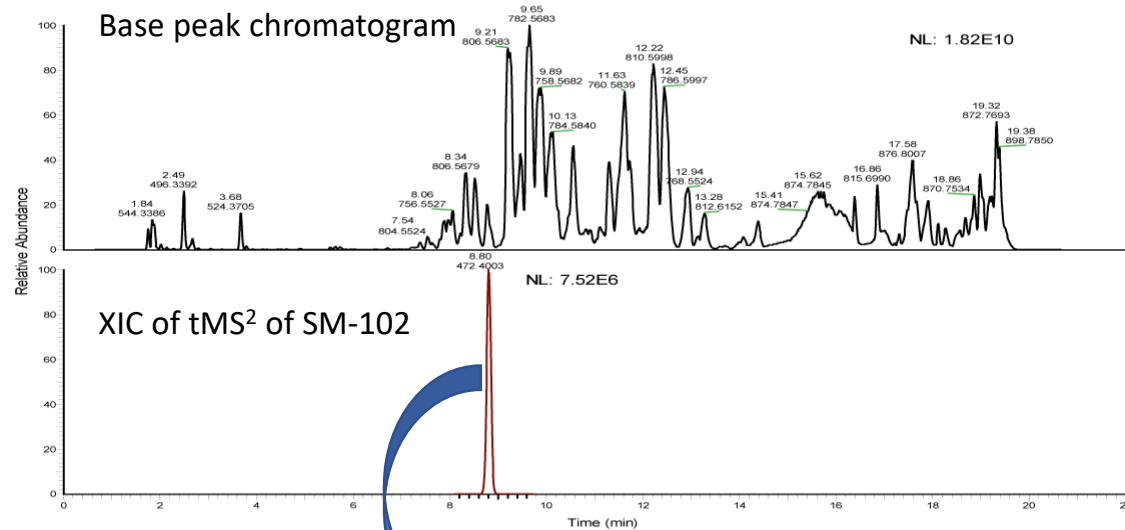
- dd MS/MS experiment followed by the time scheduled targeted MS/MS experiment



Lipid standards spiked in the control mice liver samples

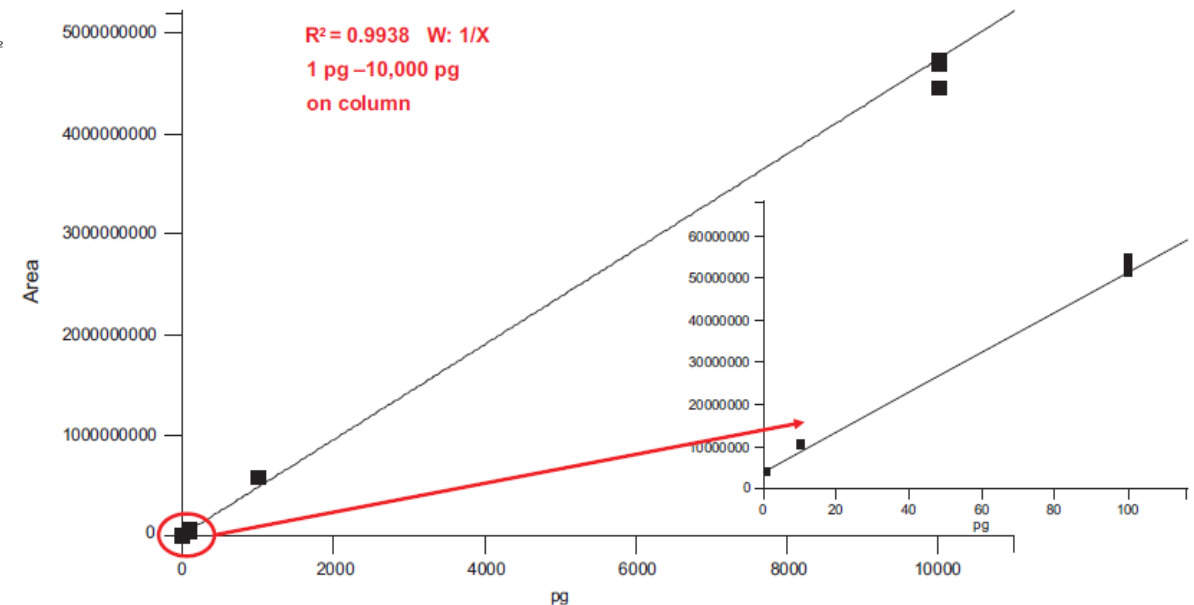
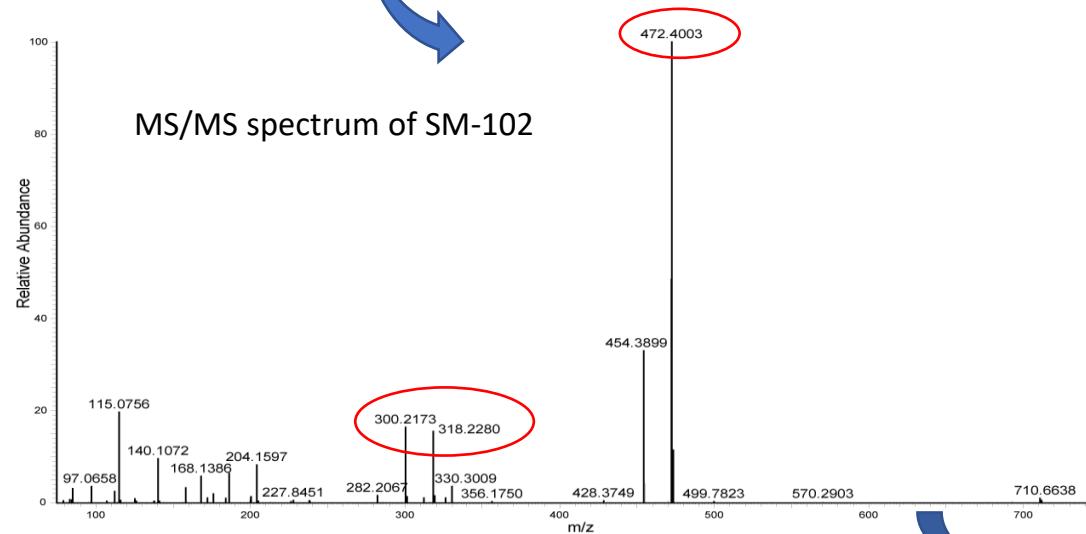


Calibration curve for SM-102 spiked in the control mice liver samples



Extracted fragment ion chromatogram
(300.2173 + 318.2280 + 472.4003)

CV% (n=3) of peak area: <5%

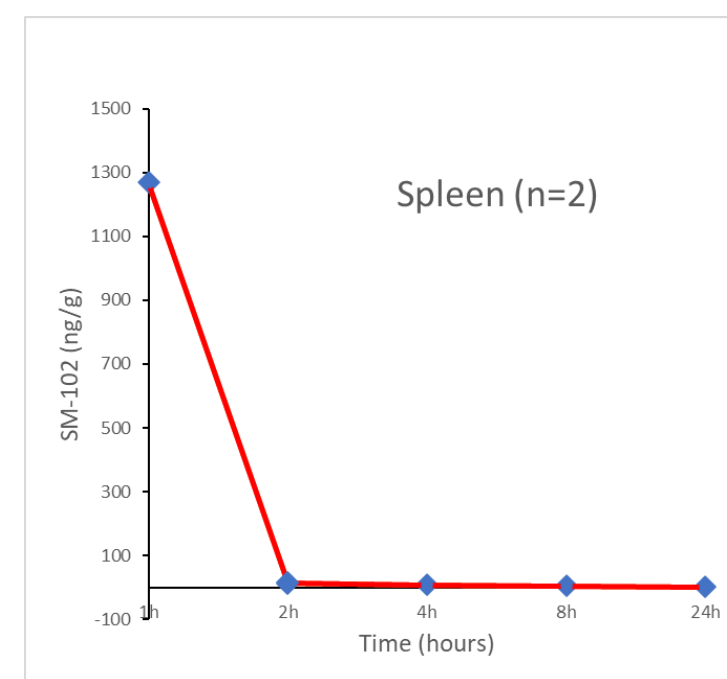
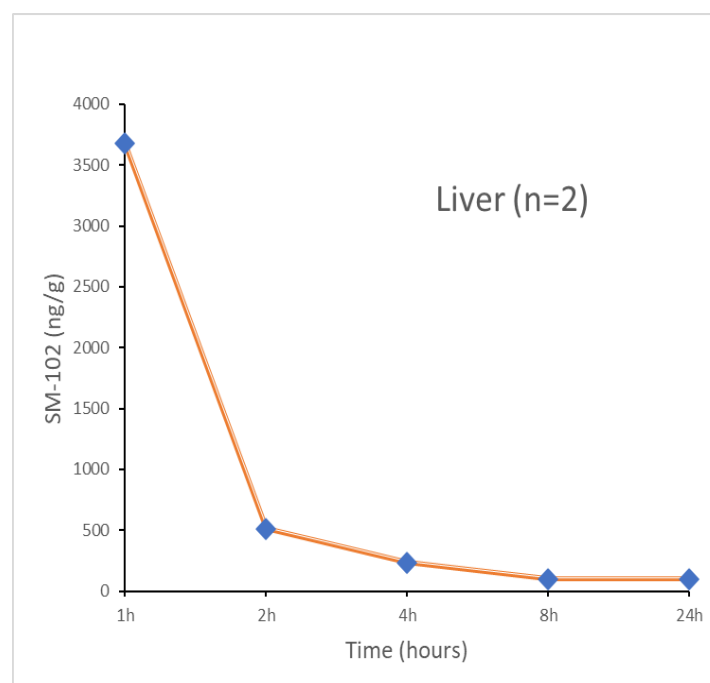
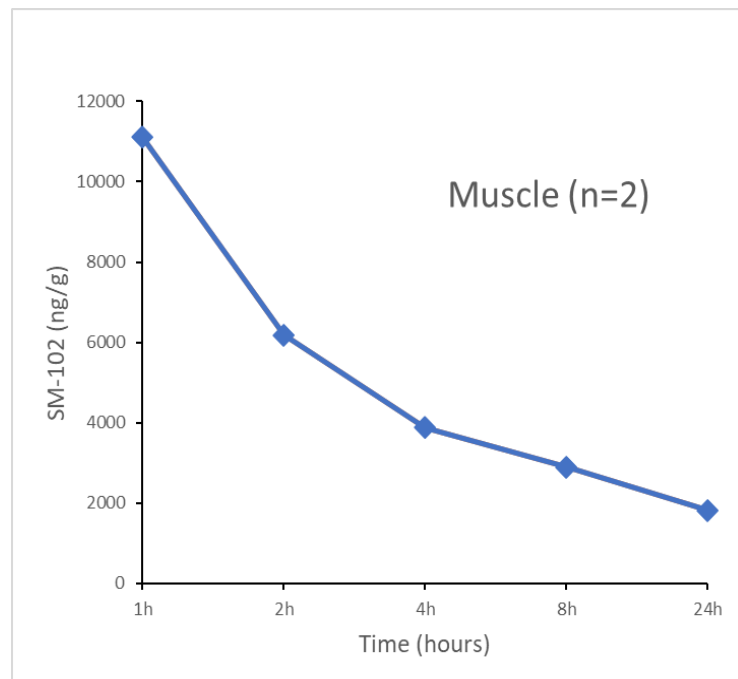


SM-102 clearance rates observed from mice organs

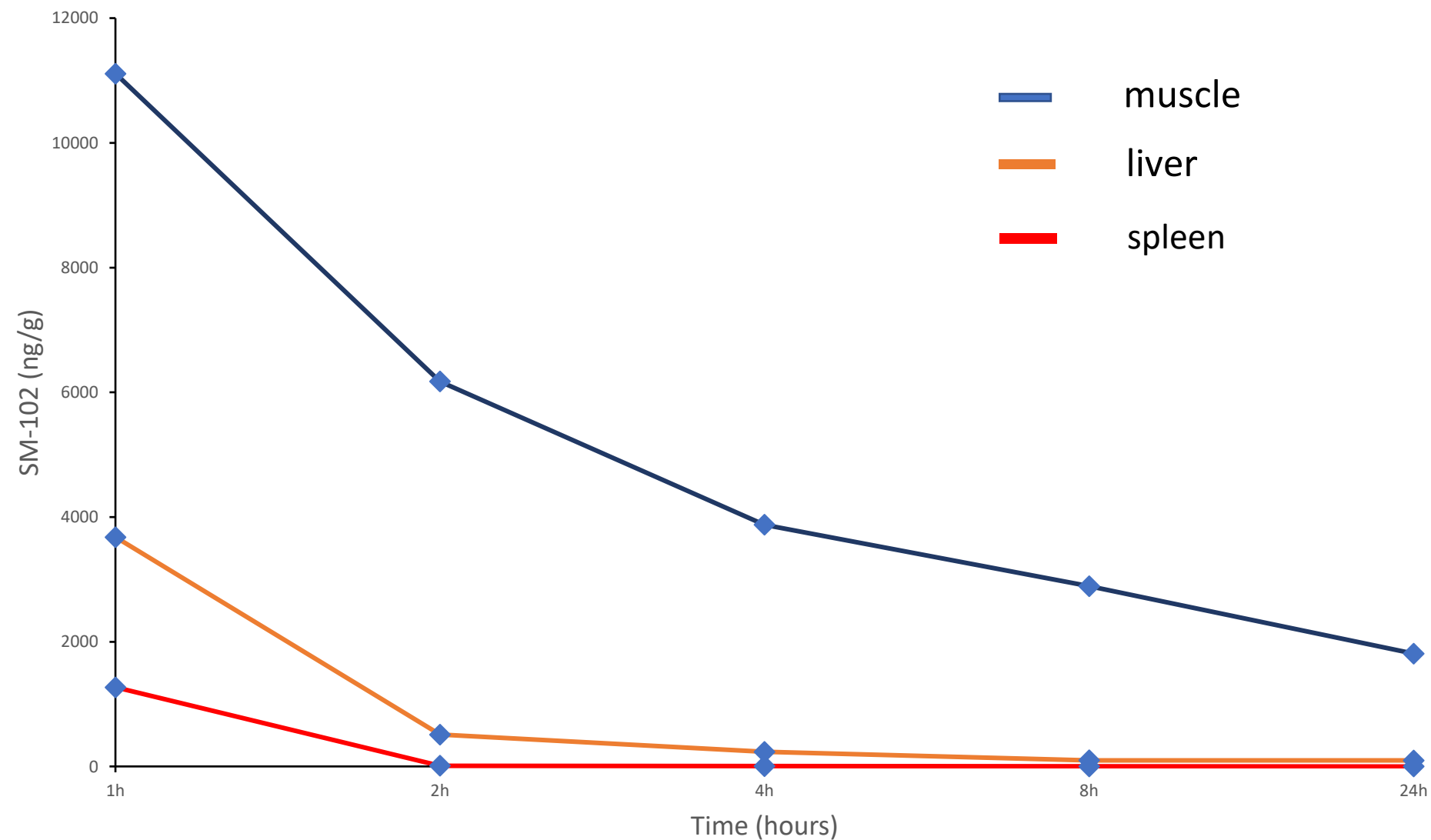
Sample #	Mouse	Sample weight (g)	Lipid extract in IPA/MeOH (μl), 0.5mg/μl	2 μl injection, observed amount (pg)
4	1 h -1	0.05	100	12860
8	1 h -2	0.04	80	9360
12	2 h -1	0.04	80	5452
16	2 h -2	0.11	220	7099
20	4 h -1	0.06	120	3513
24	4 h -2	0.06	120	4240
28	8 h -1	0.1	200	2592
32	8 h -2	0.11	220	3194
36	24 h -1	0.05	100	1437
40	24 h -2	0.06	120	2135

Sample #	Mouse	Sample weight (g)	Lipid extract in IPA/MeOH (μl), 0.5mg/μl	2 μl injection, observed amount (pg)
2	1 h -1	0.05	100	3119
6	1 h -2	0.05	100	4235
10	2 h -1	0.06	120	398
14	2 h -2	0.05	100	625
18	4 h -1	0.06	120	228
22	4 h -2	0.04	80	242
26	8 h -1	0.05	100	115
30	8 h -2	0.1	200	83
34	24 h -1	0.05	100	102
38	24 h -2	0.05	100	91

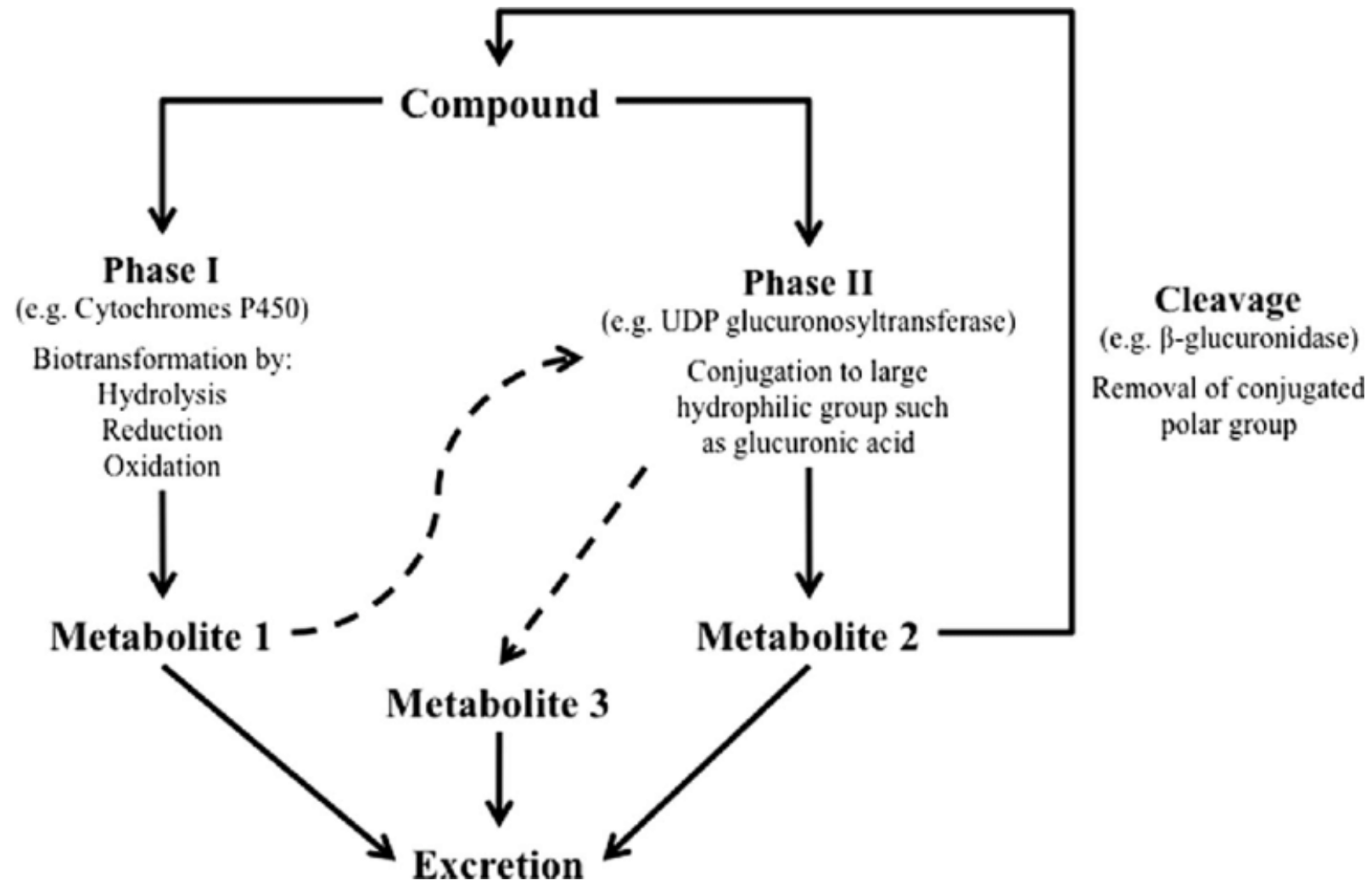
Sample #	Mouse	Sample weight (g)	Lipid extract in IPA/MeOH (μl), 0.5mg/μl	2 μl injection, observed amount (pg)
3	1 h -1	0.04	80	1614
7	1 h -2	0.06	120	927
11	2 h -1	0.06	120	8
15	2 h -2	0.05	80	17
19	4 h -1	0.06	120	6
23	4 h -2	0.06	120	9
27	8 h -1	0.1	200	4
31	8 h -2	0.1	200	3
35	24 h -1	0.1	200	<1
39	24 h -2	0.06	120	<1



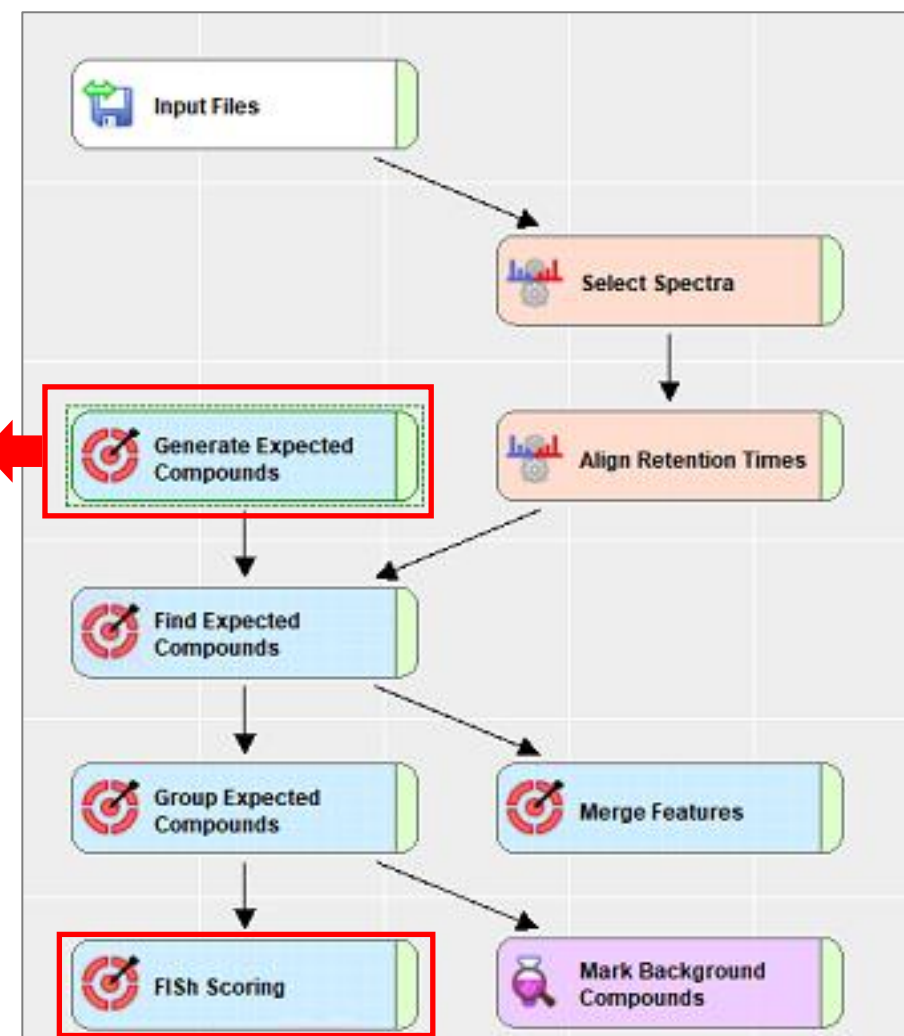
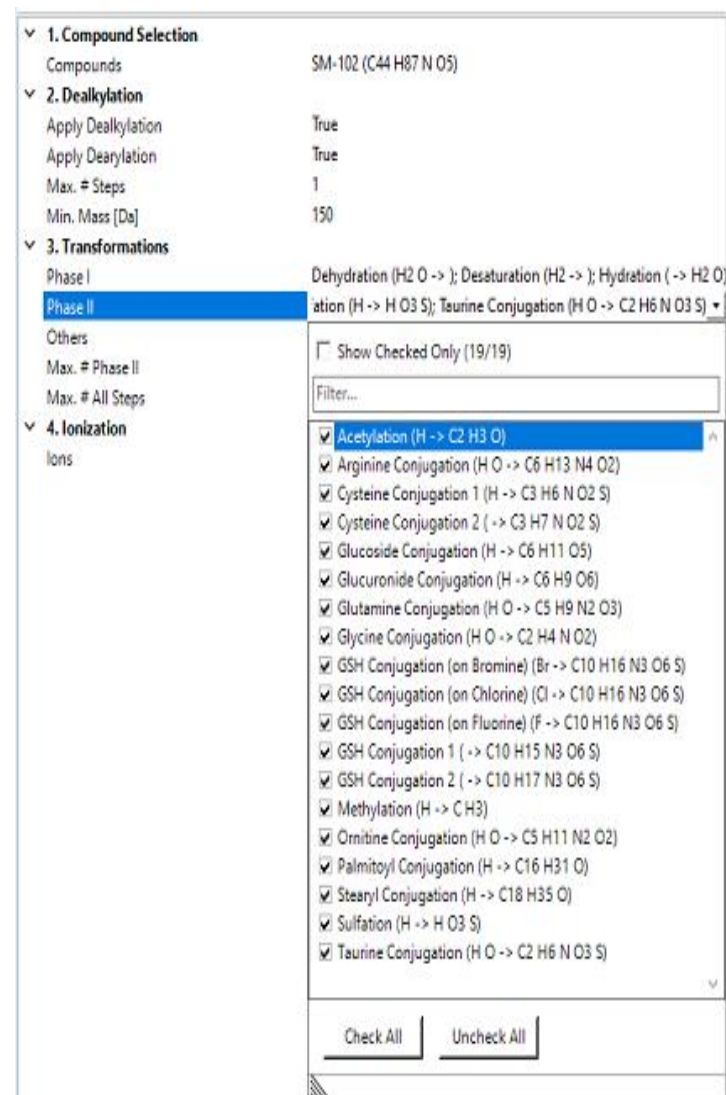
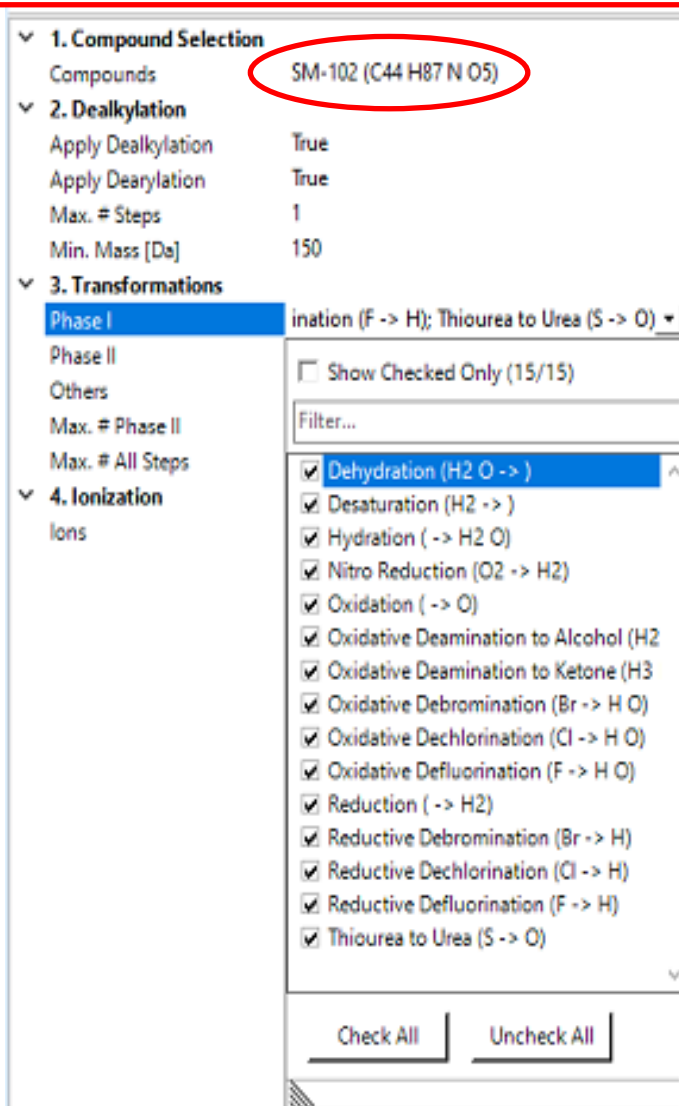
SM-102 clearance rate comparison across different mice organs



Synthetic SM-102 metabolism in vivo




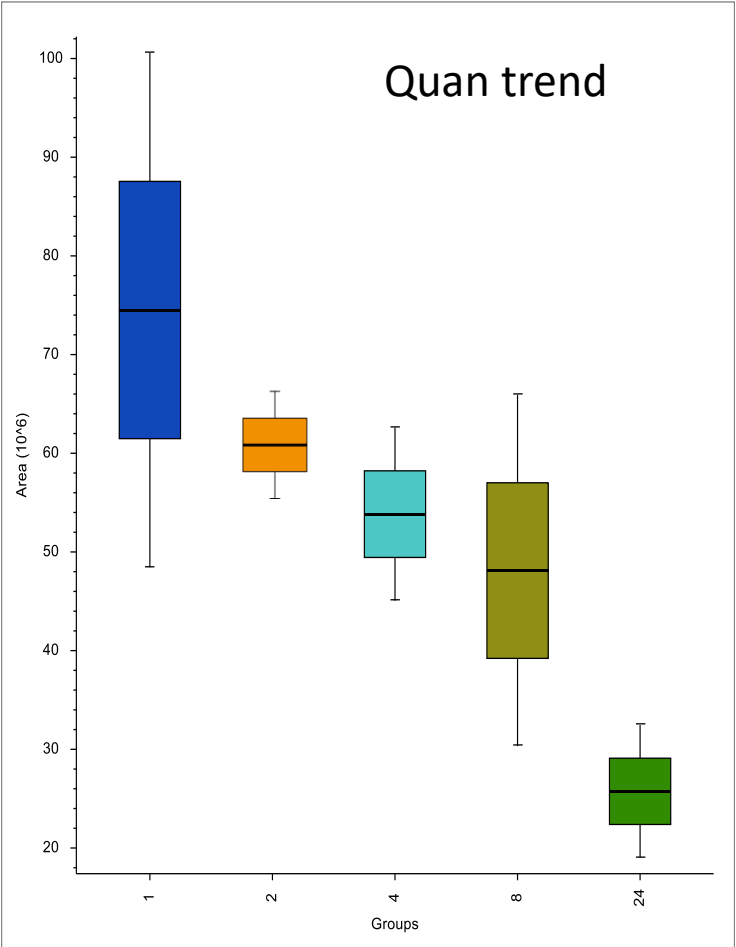
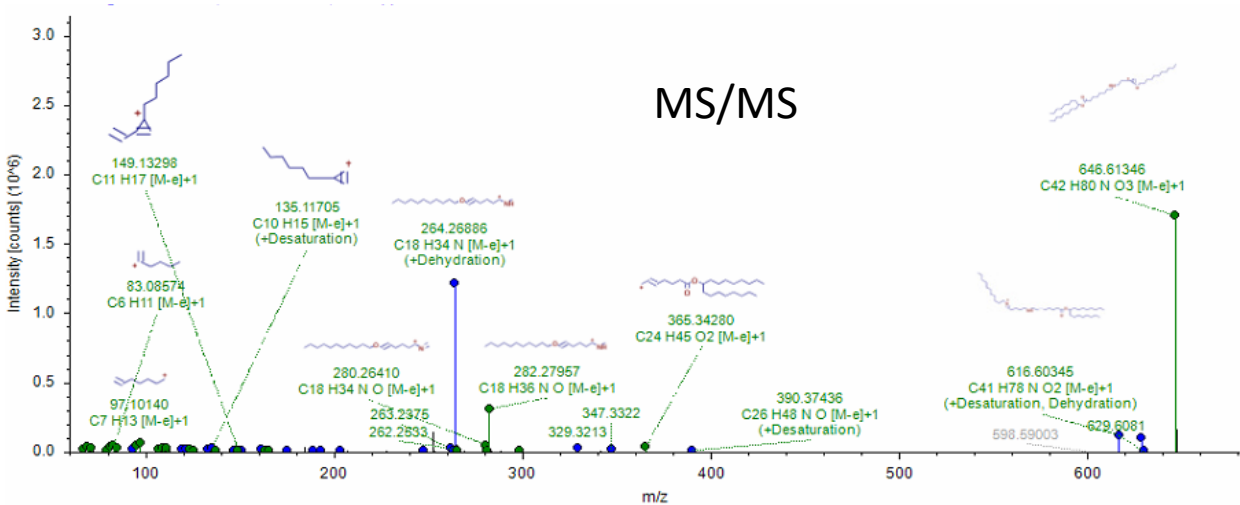
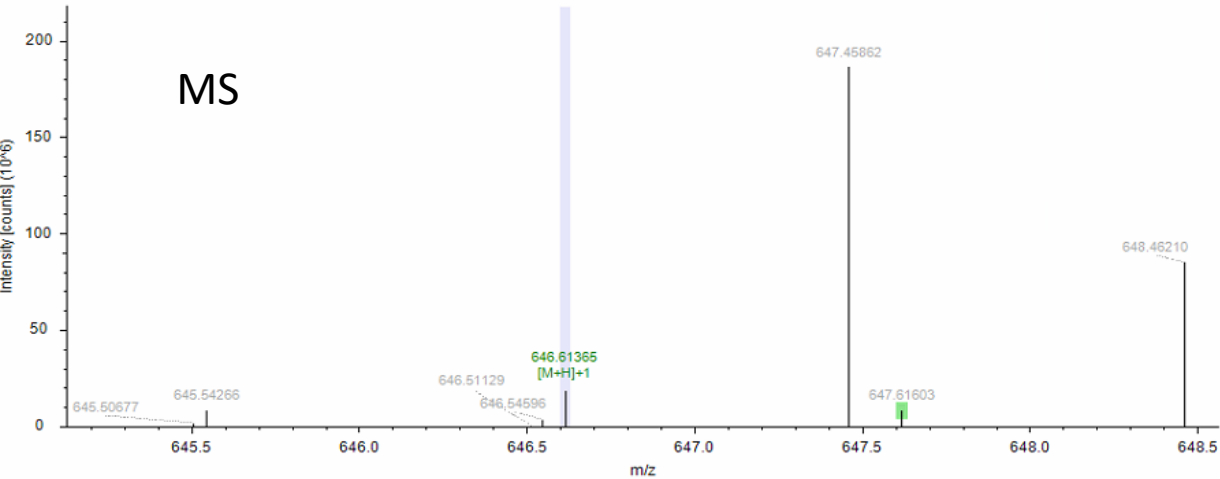
SM-102 potential metabolite characterization using the Compound Discoverer 3.3 software



(number of matching fragments / total number of fragments above S/N threshold x 100%)

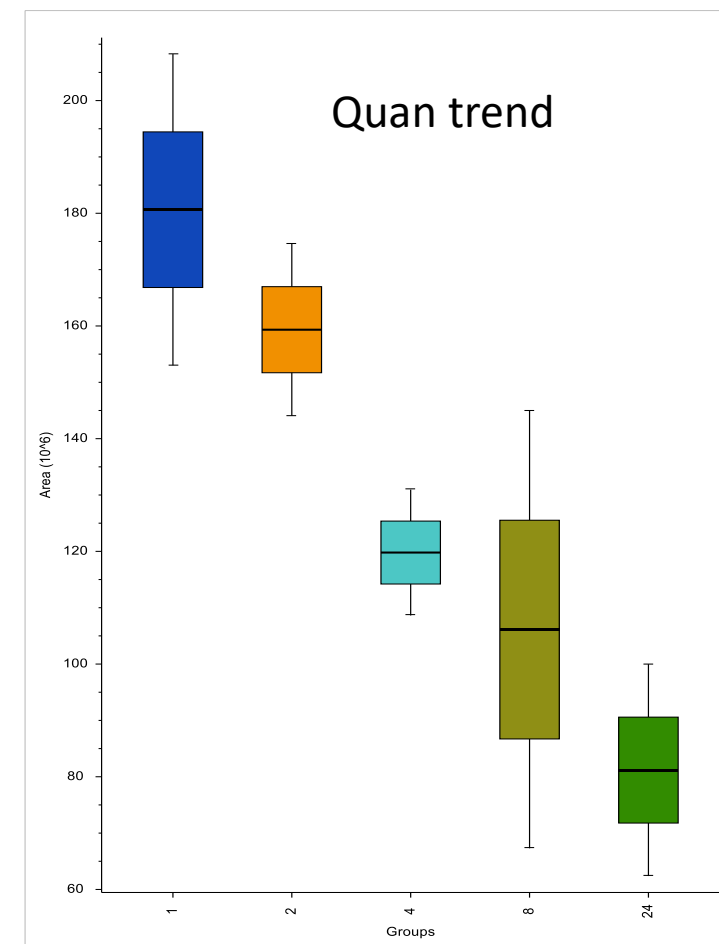
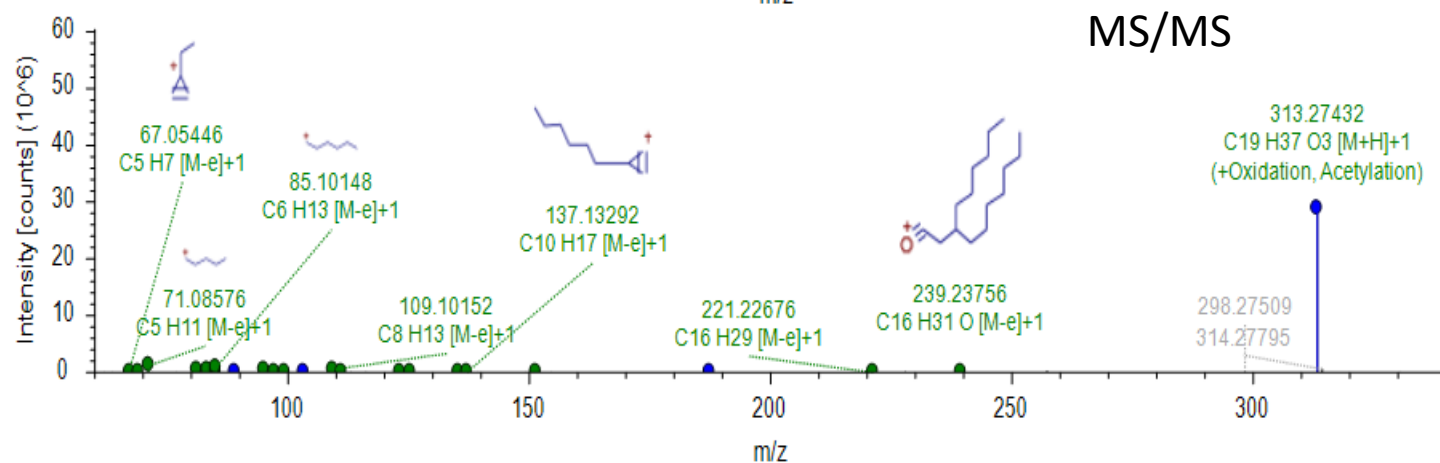
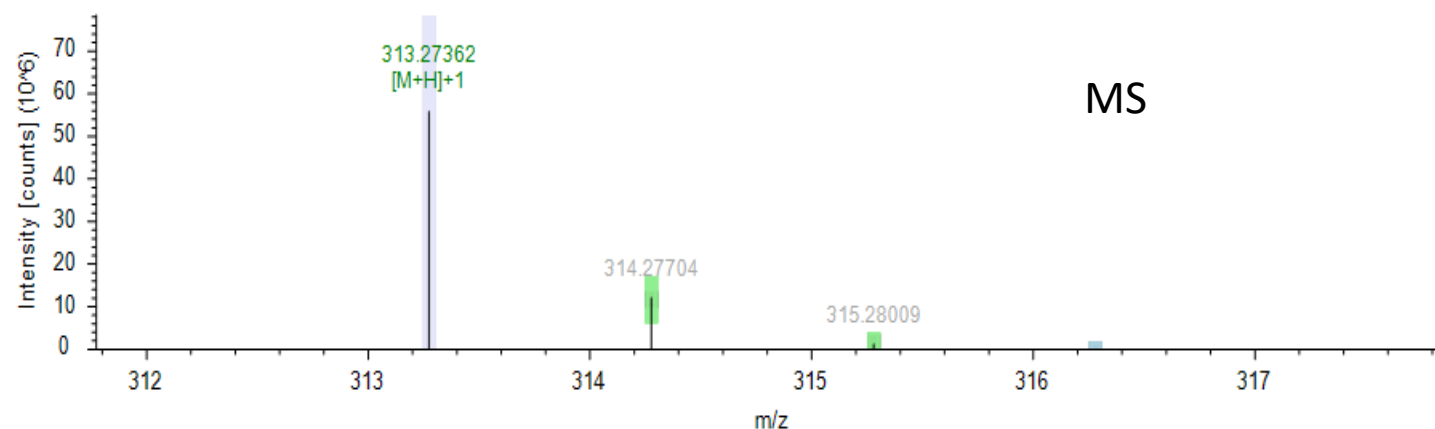
Potential metabolite of SM-102 from the liver samples

Formula	Parent Compound	Dealkylated	Transformations	Composition Change	Annot. ΔMass [ppm]	Calc. MW	m/z	RT [min]	FISH Coverage	Area (Max.)	MS2	Reference Ion
C42 H79 N O3	SM-102	X	Dehydration, Desaturation	-(C2 H8 O2)	0.79	645.60651	646.61378	16.816	60.00	100584341		[M+H] ⁺ 1

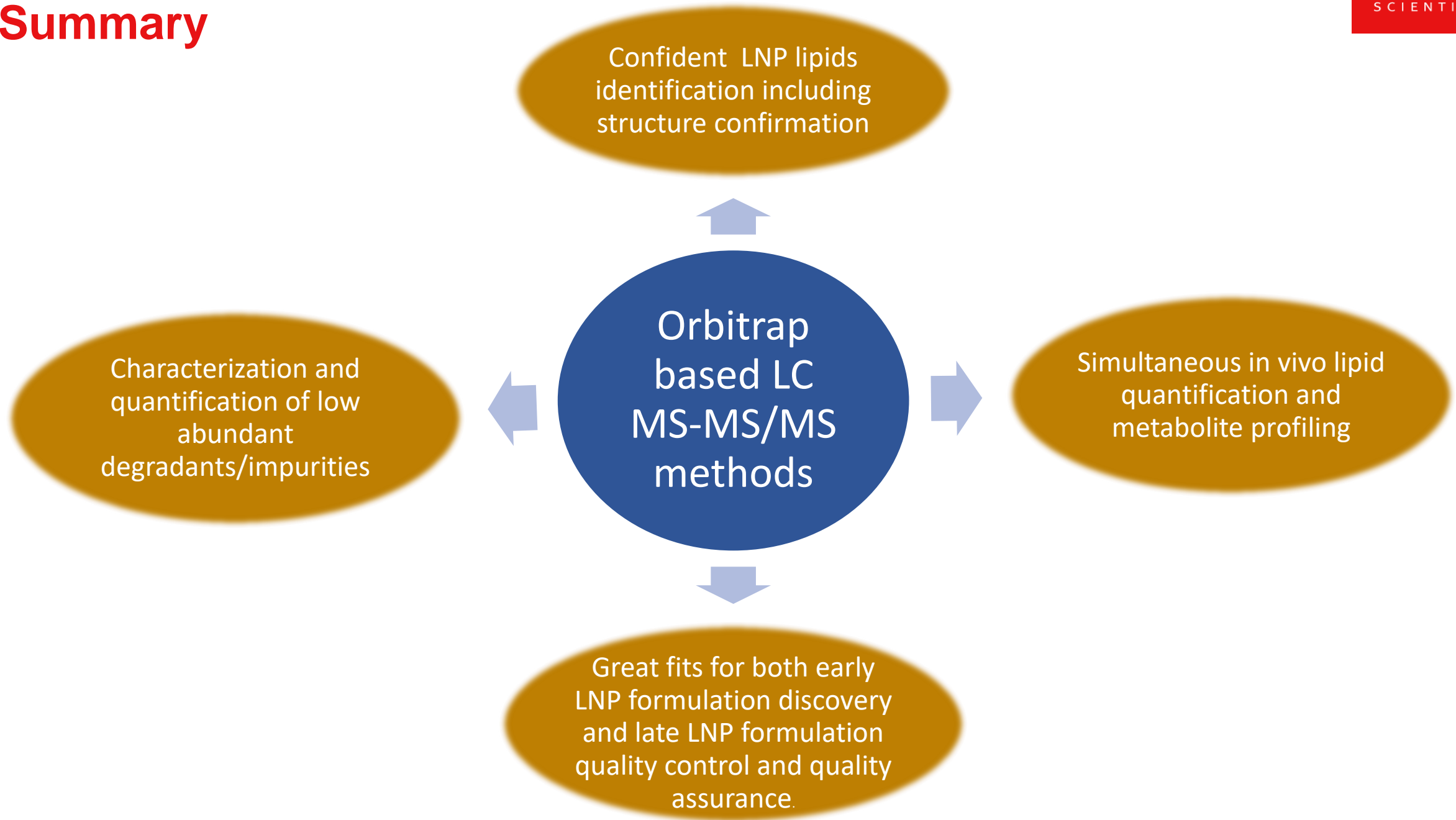


Potential metabolite of SM-102 from the liver samples

Formula	Parent Compound	Dealkylated	Transformations	Composition Change	Annot. Δ Mass [ppm]	Calc. MW	m/z	RT [min]	FISH Covera ▾	Area (Max.)	MS2	Reference Ion
C ₁₉ H ₃₆ O ₃	SM-102	X	Oxidation, Acetylation	-(C ₂₅ H ₅₁ N O ₂)	-0.65	312.26624	313.27352	2.598	76.67	208193016		[M+H] ⁺ 1



Summary



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